3M Health Care

Implementation of GS1 Standards

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3M – A Global Diversified Technology Company

2010 3M Facts:

- Global Sales: \$26.6 Billion (65% International)
- Net Income: \$4.0 Billion
- R&D & Related Investment: \$1.4 Billion
- Employees: ~80,000 (~60% International)
- Worldwide Operations: 65+ Countries
- Global Reach: Sales in ~200 Countries
- One of 30 companies in DJIA Stock Index
- Earned 589 U.S. Patents





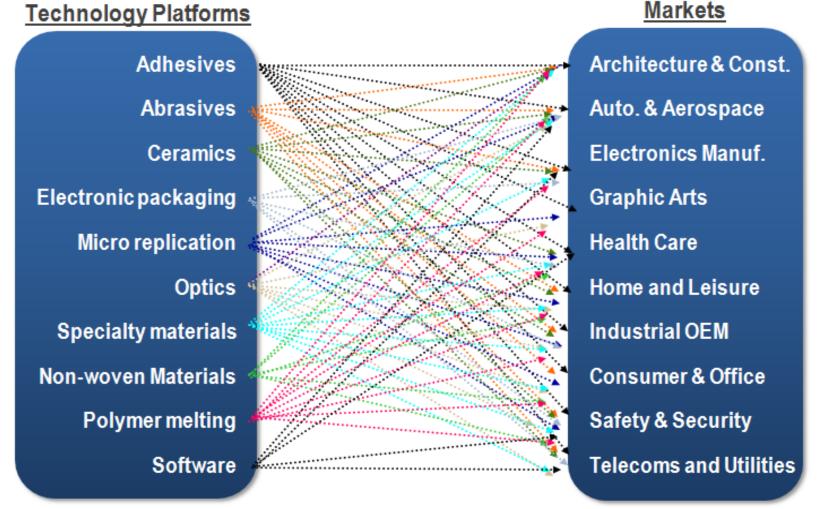




Making Progress Possible All Around Us



3M's Technologies Extend Into Multiple Markets





3M Ranks Among the Best

Third Most Innovative Company 2010 Booz & Company annual study

| _ | | | | |
|----|-----------|---|----------------------------|--|
| | | R&D Spending 2009 \$US mil. Rank | Sales 2009 \$US mil. | Intensity (Spending as % of sales) |
| 1 | Apple | \$1,333 81 | \$42,905 | 3.1% |
| 2 | Google | \$2,843 44 | \$23,651 | 12.0% |
| 3 | 3M | \$1,293 84 | \$23,123 | 5.6% |
| 4 | GE | \$3,300 35 | \$155,777 | 2.1% |
| 5 | Toyota | \$7,822 4 | \$204,363 | 3.8% |
| 6 | Microsoft | \$9,010 2 | \$58,437 | 15.4% |
| 7 | P&G | \$2,044 58 | \$79,029 | 2.6% |
| 8 | IBM | \$5,820 12 | \$95,759 | 6.1% |
| 9 | Samsung | \$6,002 10 | \$109,541 | 5.5% |
| 10 | Intel | \$5,653 13 | \$35,127 | 16.1% |

Source: Booz & Company

"Innovation executives we surveyed voted overwhelmingly for Apple, Google, and 3M as the most innovative companies."

3M Listed in Gartner 2011 Supply Chain **Top 25**

Most Admired from any Industry Fortune Magazine, March 2011

| Rank | Company | 15 | 3M |
|------|--------------------|----|---------------------|
| 1 | Apple | 16 | Starbucks |
| 2 | Google | 17 | Johnson & Johnson |
| 3 | Berkshire Hathaway | 18 | Singapore Airlines |
| 4 | Southwest Airlines | 19 | BMW |
| 5 | Procter & Gamble | 20 | American Express |
| 6 | Coca-Cola | 21 | Nordstrom |
| 7 | Amazon.com | 22 | Target |
| 8 | FedEx | 23 | J.P. Morgan Chase |
| 9 | Microsoft | 24 | Nike |
| 10 | McDonald's | 25 | Goldman Sachs Group |
| 11 | Wal-Mart Stores | 26 | PepsiCo |
| 12 | IBM | 27 | Caterpillar |
| 13 | General Electric | 28 | Cisco Systems |
| 14 | Walt Disney | 29 | Costco Wholesale |
| | Trait Dioney | 30 | UPS |

"For the 50 most admired companies overall, FORTUNE's survey asked businesspeople to vote for the companies that they admired most from any industry."

Six Market-Leading Business Segments

Industrial & Transportation

Health Care

Safety, Security & Protection Services

Consumer & Office

Display & Graphics

Electro & Communications



Innovative Solutions for Better Health



For Our Customers – Professionals & Patients:

- We provide innovative solutions to improve treatment, increase efficiency, lower costs and achieve better health.
- Our products help improve lives everywhere in the world.

For Our Employees:

We strive to be the most talented and energized team in the industry. We hire the best individuals throughout the world and provide them with opportunities for growth, challenge, development, recognition and rewards.

For Our Shareholders:

- We aim for top 1% financial performance in sales and profit growth, which provides the means to invest in continued innovation and sustainable long-term growth.
- Diversification provides stability. We focus on five highly attractive segments with leading positions, strong brands and winning technologies worldwide.



3M Health Care

From Preventing Infections to Making Smiles Brighter

- Preventing infections
- Caring for skin, healing wounds
- Improving treatment coding, health care reimbursement and hospital efficiency
- Enabling delivery of medicine
- Protecting the food supply
- Making smiles brighter with advanced dental and orthodontic solutions





Health Care Business – Portfolio

Medical

Infection Prevention



Skin & Wound Care



Dental







Drug Delivery Systems





Health Information Systems



Food Safety





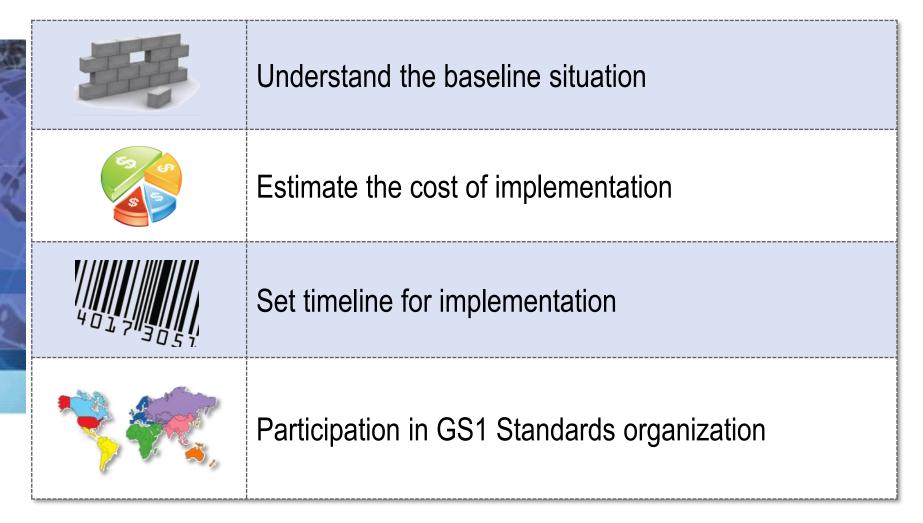
Implementation of GS1 Standards

- Countries adopting standards
- US GPOs publish Sunrise Dates
- Recognition of benefits to the supply chain
- Implementation timeline estimated 3-5 years
- Early adopter
- Benefit of GS1 membership



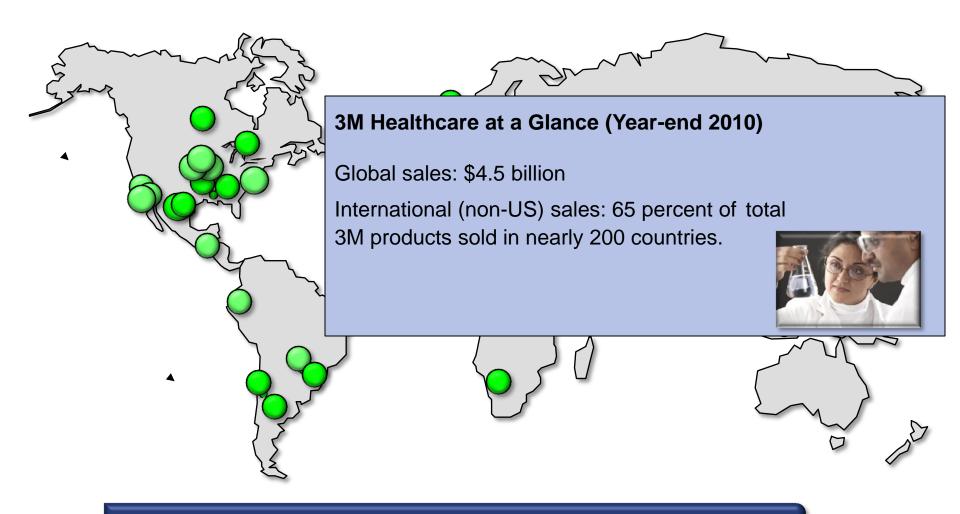


Implementation of GS1 Standards





3M Healthcare's International Footprint



Global Manufacturing, Global Customers



Estimate Costs

GLNs -

Migration from account numbers to GLNs



Graduated implementation among accounts

GTINs – concatenated bar codes





- Clarity of pack levels impacted, risk based approach
- In Line printing vs. print and apply
- New printing technologies

Data Collection -







- Aggregation of data attributes for syndication
- Graduated implementation among accounts
- Internal processes to be developed to maintain attribute data
- Number of attributes requested varies



Estimated Timeline

- Implementation of work centers globally
 - More than 100 supply points
- Over Ten Thousand customer GLNs
- Development of sources for data attributes
- Graduated implementation of standards among customer base
 - Spain and Japan already using standards
 - US GPO's Sunrise Dates
 - UK sometime in the future
- 5-7 year implementation, recognizing we are already behind in some markets



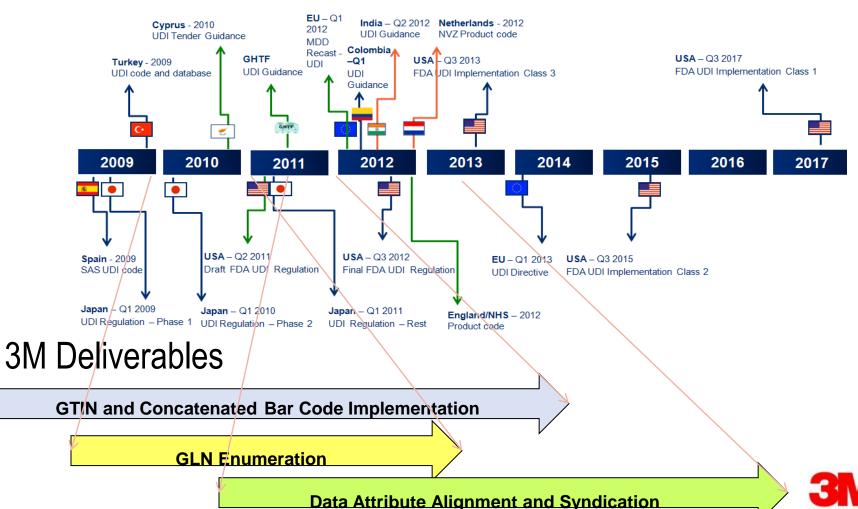








Medical devices New coding and database requirements



Benefits to joining GS1

- Participation in work groups to help set direction, understand the future requirements early
 - Multiple Bar codes
 - National Healthcare Reimbursement Number
 - GSMP Level Below the Each (Unit Dose)
 - GSMP Identification Standards Maintenance Group (SMG)
 - GSMP Bar Codes
 - GSMP Global Data Synchronization (GDS)
 - GSMP Data Accuracy





Benefits to joining GS1

- Communicate the benefits to a risk based approach
- Represent the issues surrounding Medical Device manufacturers
- Learning from the network of participants







Thank you