

Implementation Reality - Traceability

GS1 Healthcare Global Conference San Francisco, California, USA Wednesday 2nd October 2013





- Introduction
- Case Studies
 - Country View:Turkey
 - Manufacturer
 - Hospital

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Panel & Q&A Discussion





The GS1 System





Full, End to End, actionable visibility of finished pharmaceuticals and medical devices in healthcare globally, from Point of Production¹ to Point of Use²

- All authentic items are identified with the appropriate GS1 Identification Keys (e.g. GTIN) and appropriate Application Identifier (AI, e.g. Serial No. AI(21)), if applicable, at point of production
- Supply chain identifiers are associated with the patient and remain with/on items throughout their intended useful life
- All **physical locations** are identified with the appropriate **GS1 Identification Key** (e.g. GLN) across the entire supply chain
- All **patients and care givers**, when in a care giving environment, are identified with the appropriate **GS1 identification Keys** (e.g. Al 8017; Al 8018)
- Agreed **master data** is captured and shared (e.g. via GDSN) amongst trading partners
- Agreed transactional data is captured and shared (e.g. via business-to-business messaging) amongst trading partners
- Agreed **event data** is captured and shared (e.g. via EPCIS) amongst trusted traceability stakeholders, based on data sharing/security policies

SO THAT:

^{1.} The terms production or producer can also mean commercially available, manufacture(r), creation(or), compounding(er)...

^{2.} The terms use or used can also mean consumed, infused, implanted, destroyed



Full, End to End, actionable visibility of finished pharmaceuticals and medical devices in healthcare globally, from Point of Production¹ to Point of Use²

SO THAT:

- Items can be tracked (forward / downstream) across the entire supply chain (production to use) in real time
- Items can be traced (backward / upstream) across the entire supply chain (from current location back to the producer) in real time
- Item identification is available for use at patient bedside to ensure the Patient Rights³ are achievable
- Patients Electronic Health Records (EHRs) are updated with agreed traceability information, including Care Giver identification
- Counterfeit products are detected when entering the legitimate supply chain
- A product recall would be fast, efficient and effective
- 1. The terms production or producer can also mean commercially available, manufacture(r), creation(or), compounding(er)...
- 2. The terms use or used can also mean consumed, infused, implanted, destroyed
- 3. Pharmaceuticals (5): Right patient, right drug, right dose, right route, right time. Medical Devices (8): right device, right location, right time, right condition, right procedure, right anatomic site, right patient, right user



Traceability in Healthcare Phase I (TH-I)

DELIVERED:



Global Traceability Standard for Healthcare (GTSH)

PUBLISHED 27th February 2009

http://www.gs1.org/docs/gsmp/traceability/Global Traceability Standard Healthcare.pdf

GTSH Implementation Guideline PUBLISHED 24th April 2009

http://www.gs1.org/docs/gsmp/traceability/Global Traceability Implementation Health care.pdf

GST GST Global Traceability Standard for Healthcare (GTSH) Implementation Guide Issue 1. April-2009



- Global Traceability Standard for Healthcare (GTSH) is a PROCESS Standard
- Definition of Traceability: both track & trace (downstream/upstream; forwards/backwards)
- Establishes the minimum model for traceability: "One up, One Down"
- In parallel with the flow of product there <u>has to be</u> a flow of information about the product







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Healthcare Traceability Emerging Models





in the second se timate/illegal 1ain of Traceability Physical Partner flow



- **Driver:** Reimbursement Fraud; pharmacists claiming more than once for dispensed product
- Government developed and controlled, Centralised Track & Trace system (iTS)
- Enforcement date 2010, live 2+ years (the only live system globally!)
 - Phase 1: Manufacturers published data to MoH central database (2010)
 - Phase 2: Distributors (2012)
 - Future phases: ePrescriptions, Patient access
- ROI in ONE YEAR!
 - Reimbursement fraud eliminated
 - Examples of counterfeits being detected entering legitimate supply chain
 - Prosecutions...





Driver: To address counterfeiting (falsified medicines), prevent them reaching the patient

- Two emerging (competing?) models: EDQM & EFPIA:
- European Directorate for the Quality of Medicines & HealthCare (EDQM) eTACT
 - Part of the Council of Europe; EDQM members 37 European countries, bigger than EU
 - Traceability from manufacture to the patient, ultimately given patients access to authenticate product
 - Developed and paid for by EDQM using GS1 EPCIS
 - Centralised for 37 member countries





Driver: To address counterfeiting (falsified medicines), prevent them reaching the patient

- Two emerging (competing?) models: EDQM & EFPIA:
- Euro. Federation Pharma. Industries & Associations (EFPIA) European Stakeholder Model (ESM)
 - A pan-European end-to-end system enabling medicines to be verified at point of dispensing
 - Developed by the stakeholders who will use it on a day-to-day basis
 - Run on a non-profit basis; Costs to be borne by Manufacturing Authorisation Holders
 - Effective system expected in 2017



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The GS1 System







- High level summaries
- Different points of supply chain
- Common themes
 - Implementation from receipt to patient takes time (YEARS)
 - Multi-project work programme
 - Involves all parties across the supply chain (inc. GS1 MOs)
 - Focus on solving key issues
 - All efforts have lead to improved patient safety
 - One size does NOT fit all!



http://www.gs1.org/docs/healthcare/GS1 Healthcare Reference Book 2009-2010.pdf http://www.gs1.org/docs/healthcare/GS1 Healthcare Reference Book 2010-2011.pdf http://www.gs1.org/docs/healthcare/GS1 Healthcare Reference Book 2011-2012.pdf http://www.gs1.org/docs/healthcare/GS1 Healthcare Reference Book 2012-2013.pdf http://www.gs1.org/sites/default/files/docs/healthcare/13 GS1 HC RefBook2013 All.pdf



Country View:Turkey YELİZ GERİŞ, GS1 Turkey





Implementation Reality -Traceability Turkey -Case Study

Yeliz Geriş, GS1 Turkey GS1 Healthcare Global Conference San Francisco, California, USA Wednesday 2nd October 2013





İTS-Pharmaceutical Track & Trace System -Initiators

- Major Stakeholders:
- Ministry of Health of Turkey –owner of the Project
- SGK Reimbursement Agency





- *Key drivers for implementing the GS1 Standards*
- Overall Goal: Patient safety –reliable supply of drugs
- to track and trace all units belonging to each pharmaceutical product in Turkey.
- Regulation Full traceability
- Prevent counterfeiting/ fraud/smuggling and illegal sale of drugs
- Ensure efficient product recalls
- Prevent barcode and package scams
- Prevent double payments by reimbursment agencies & tax frauds
- Support rational drug use
- Supply data to control market



Dynamic Project





- Products:
- 1st. Drugs & 2nd. Medical Nutritional Products
- Stakeholders:
- All parties in the supply/distribution chain + reimbursement agencies
- Unique identification of products & locations
 - GTINs & GLNs



- is 100% safe in fighting against corruption
- prevents the sale of counterfeit drugs
- prevents the sale of smuggled drugs
- controls sale of narcotic drugs
- > prevents barcode scams
- prevents the repackaging of drugs in unknown places
- provides safe and original drugs for patients
- supports the process of rational drug use
- prevents the resale of the drugs –double payments & tax frauds
- ensures efficient product recalls
- paves the way for effective market control
- enables data mining & reporting



Recommendations for others?

- Main challenges/opportunities
- Gathering all parties together/working in collaboration with the stakeholders
- All parties to be consulted
- Learning curve
- System problems along the way
- Educating the stakeholders –GS1 (GTIN & GLN)
- Solution provider



- Medical Devices
- TITUBB Data base -92% medical devices registered with GS1 keys (GTIN13-GTIN14-UPC12 etc.)
- TITUBB, Track and Trace Spectacles and Lenses –DataMatrix used similar to ITS

- Cosmetics
 - How to implement traceability for cosmetics
 ?
 - Distribution channel
 - Diversity
 - Price range



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Implementation Reality – Traceability

Jenny Gough Mölnlycke Health Care Case Study

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M-u-r-n-l-i-c-k-e-r

7,400 employees globally

Sales offices in 32 countries

Selling in over 90 countries

Manufacturing sites in 8 countries (3 continents)

25+ contract manufacturers globally



Mölnlycke Health Care

- Small range of pharmaceutical and biocide products
 - Antiseptics
- Medical Devices (single use, mainly Class I, Class IIa, Class IIb and a small amount of Class III)
 - Drapes & gowns
 - Surgical gloves
 - Procedure trays
 - Dressings
 - Skin care
 - Retention therapy
 - Biological wound treatment
 - Negative pressure wound therapy
 - Electro-stimulation wound therapy



Why we began implementing GS1 Standards

- The key drivers for implementing GS1 Standards:
 - Unique Device Identification upcoming legislation and the • GHTF guidelines
 - Already sold products in the retail sector
 - Customer requests (tender documents)
 - Warehouse efficiencies •
 - Traceability and product recalls •





What was your organisations trying to achieve?

- Initially a one off project for GS1 compliant product marking set over two years from October 2010:
 - First year analysis of what we were currently doing and what needed to be done to become compliant budgeting!
 - Second year planning and implementing necessary changes
 - Reality we are still awaiting the final amends to filter through to warehouses





What was your organisations trying to achieve?

- Further projects planned:
 - Warehouse scanning
 - Commenced early 2011 as part of a larger warehouse consolidation project
 - Still a mixture of scanning and manual entries
 - Traceability
 - System issues (dual sourced products, interfaces with markets, etc)
 - How to use the data being scanned in
 - Pre-study complete, project about to commence





Where did you start? What benefits were realised?

- The pre-study was conducted with a selection of products stored and intended for use in the European market.
- The project covered products produced within all Mölnlycke Health Care manufacturing sites and third party suppliers apart from one factory in Hungary
- We commenced with GTIN application to GS1 specifications



What did you learn? Recommendations for others?

- Don't put rigid systems in place
- Keep in touch with developing legislation
- Listen to customers and trading partners but do what is best for your company
- Get buy in from Senior Management
- Look at your whole Supply Chain instead departmental silos
- Involve IT
- Don't underestimate the amount of time you need!



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Implementation Reality Medical Devices Traceability and scanning Case Study

Frédérique Frémont C.H.I Robert Ballanger

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Hospital: C.H.I Robert Ballanger, Paris, France

- Intercity hospital serving a population of 400,000 persons
- 670 beds
 - 450 beds in acute care (medical, chirurgical and maternity)
 - 50 beds physical medicine and rehabilitation
 - 170 psychiatry
- Outpatient clinic and pharmacy inside Villepinte detention center located at Charles de Gaulle (CDG) airport hospital, Paris





Why we began implementing GS1 Standards

- Surgical Instruments
- Due to Creutzfeldt-Jakob risk, the last 5 patients on which the • instruments have been used must be known
- Applies to hospital owned or loaned instruments
- Implants and high value Medical Devices
- Implants : traceability is mandatory •
- Itemized billing to the patient (not included in the hospital bundled payment)





What was your organisations trying to achieve?

- Goal: Full traceability of surgical instruments and implantable medical devices
- (it is mandatory and French Pharmacists are personally liable for Drugs and Sterile Medical Devices)
- We began in 2009 and finished end of 2012 (3 years)
- Future projects are planned, e.g.
- Tracing the implants and manage the operating theater stock with the WMS we have now implemented in a new Medical Devices warehouse
- Link with automated dispensing cabinets in the operating rooms through GS1 Datamatrix or bar code reading



- We started with GTINs in GS1 DataMatrix
- for the instruments laser etch
- then for all the transport containers





•Patient security:

Instrument and process traceability

•Supply chain efficiency:

- The surgical boxes prepared sterilization operators working for the 2
 hospitals
- Traceability of instrument localization : sterilization unit, O.R, repair contractor, loan to other hospitals
- Cost reduction: ROI around 24 weeks
- Decrease in non-conformance and decrease of cost per box per surgical procedure
- Decrease in the number of Operating Theatre nurses needed : 2 as team leaders and referents



What did you learn? **Recommendations for others?**

- At first, only one engraving supplier (second entered the market in 2012)
- Scanners are one of the biggest challenge in instrument engraving lacksquare(reading of very small data matrix, 2mm x 2mm or 1.3mm x 2.8mm)
- Interoperability with IT process traceability





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