

Nothing is more difficult to undertake, more perilous to conduct or more uncertain in its outcome, than to take the lead in introducing a new order of things. For the innovator has for enemies all those who have done well under the old and lukewarm defenders amongst those who may do well under the new.

*Niccolo Machiavelli (1523)*





**USDM** Simplify, Unify, Optimize  
Life Science Compliance for Regulated Systems

## Global GS1 Healthcare Conference

# The US FDA UDI Final Rule

**1 April 2014**

Jay Crowley, VP and UDI Practice Lead

[jcrowley@usdm.com](mailto:jcrowley@usdm.com)

Tel: 850-880-2591

Cell: 443-438-0608



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Life Sciences

Class III and PHS Act Devices  
Implementation by:  
September 24, 2014

which is  
5 months and 23 days from today

or  
25 weeks  
176 days  
4224 hours



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Life Sciences

# USDM Life Sciences



## CORPORATE PROFILE

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**FOUNDED IN 1999**

**HEADQUARTERED IN  
SANTA BARBARA, CA**



- ◆ Focused exclusively Life Sciences Industry Professional Services Firm
- ◆ Privately Held
- ◆ Over 150 team members
- ◆ Over 25% growth for 10 consecutive years
- ◆ Industry leading UDI Practice
- ◆ Compliance partner for many Life Sciences Companies, Industry Organizations and best of breed solution Vendors
- ◆ Solve Compliance Issues & assist clients under regulatory distress
- ◆ Services and solutions for the emerging, mid-tier, and large multi-national Life Science companies
- ◆ Strategic and tactical delivery models
- ◆ Focused Practice Groups spanning the entire Drug Development Lifecycle from R&D through to Distribution
- ◆ Over 1000 projects in over 200 life sciences organizations



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# UDI Timeline

- 1999 December – US IOM Report – To Err is Human
- 2004 February – FDA Pharmaceutical Barcode Rule
- 2007 September – FDA Amendments Act of 2007
- 2008 October – GHTF forms UDI ad-hoc Working Group
- 2011 September – GHTF UDI Guidance published
- 2012 February – IMDRF continues UDI WG
- 2012 July 10<sup>th</sup> – FDA publishes UDI Proposed Regulation
- 2012 July – FDASIA provisions added
- 2013 April – EU publishes UDI recommendations
- 2013 September 24 – US publishes UDI Final Rule and *draft* GUDID Guidance
- 2013 December – IMDRF publishes UDI guidance 2.0



# US Legislation (FDAAA 07; FDASIA 12)

*Not later than December 31, 2012, the Secretary shall issue proposed regulations establishing a unique device identification system for medical devices requiring the label of devices to bear a unique identifier, unless the Secretary requires an alternative placement or provides an exception for a particular device or type of device. The unique identifier shall adequately identify the device through distribution and use, and may include information on the lot or serial number. **The Secretary shall finalize the proposed regulations not later than 6 months after the close of the comment period and shall implement the final regulations with respect to devices that are implantable, life-saving, and life sustaining not later than 2 years after the regulations are finalized, taking into account patient access to medical devices and therapies.***



# Public Health Benefits

The UDI system provides global visibility and supports:

- Medical device recalls
- Adverse event reporting
- Tracking and tracing
- Supply chain security
- Anti-counterfeiting/diversion
- Disaster/terror preparation
- Shortages/substitutions
- Reduction of medical errors (e.g., bedside scanning)
- An easily accessible source of device information for patients and clinicians



# US FDA UDI Rule Intent/Objective

- Provide standardized granular identification of medical devices and associated meta-data to support various public-health initiatives
- Most notably FDA's postmarket surveillance activities – including:
  - adverse event reporting/aggregation
  - recalls
  - device and disease specific registries
  - EHRs
  - large population-based data sets, e.g., claims data
- Understand stakeholders/users needs and use





# Global Harmonization

A globally harmonized approach to UDI can:

- Allow device manufacturers to apply and use a single UDI across a wide array of regulators
- Provide a foundation for a global, secure supply chain
- Facilitate global visibility/track and trace
- Allow for automated import review
- Facilitate global efforts to address counterfeiting and diversion
- Support DoD, WHO and other efforts requiring global device identification



# GHTF/IMDRF UDI AHWG

- Formed October 2008
- Members US, Europe, Japan, Canada – and AHWP
- GHTF Guidance published September 2011 - framework for regulator developing a UDI System
- Morphed into IMDRF
- Update to Guidance published December 2013
- Available at: [www.imdrf.org/consultations](http://www.imdrf.org/consultations)
- It is critical that these systems are implemented without regional or national differences.
- Intended to provide a single, globally harmonized system for positive identification of medical devices.



# US FDA UDI Overview

1. Standardized Date Format
2. Establishing a UDI System
3. What Device Manufacturers/Labelers Need To Do



# Standardized Date Format

If label includes a date to be read by user (e.g., expiration, manufacturing):

- All numeric: YYYY-MM-DD (2013-06-19)
- **Day must always be included**
- Same Compliance Date as other UDI requirements
- Applies to all labels (even if exempt from UDI)
- If not subject to UDI – applies at year 5
- A combination product with NDC number is exempt.
- **Does NOT apply to date format in UDI.**



# UDI Application Example

**A**

**21 MM**

MOSAIC® 305 CINCH® II

REF

Reorder Number

→ 305C221



Size

→ 21 MM



Use By

→ 2016 – 07 – 12

SN

Serial Number

→ 21A11F4855



(01)00643169001763(17)160712(21)21A11F4855



# Establishing a US UDI System

Combination of 3 distinct steps:

1. Develop Unique Device Identifiers (UDIs) for all devices
2. Place UDI on the label in both plain text (HRI) and AIDC
3. Submit data to US FDA's Global UDI Database (GUDID)



# What is a UDI?

Identifier/code on device label and packaging (and, in some cases, on the device itself)

Two parts : UDI = DI+PI

- Device Identifier (DI) (static) – specific to a device version or model
- Production Identifier(s) (PI) (dynamic) – one or more currently used control/production identifiers that is lot/batch number, serial number, manufacturing date, expiration date
  - If on the label – then needs to be part of the PIs
  - Not requiring any changes to currently used PIs



# UDI General Rule

- The label\* of EVERY medical device (including all IVDs) must have a UDI.
- EVERY device package (contains a fixed quantity of a version or model) must have a UDI.

Any other approach is an exception to or alternative from these requirements.

\* Section 201(k) defines 'label' as a display of written, printed, or graphic matter upon the immediate container of any article...





# Who is the “Labeler” ...?

ENDOPATH®  
**dextrus**

Finger-Mounted  
Locking Forceps

REF FMF02      LOT 1Q34

 080100      QTY 4

  
(01) 2 081019001 002 4

  
(17)080100(10)1Q34





**Manufacturer**  
T.A.G. Medical Products  
Kibbutz Gaaton 25130 Israel  
Tel: 972-4-9858400, Fax: 972-4-9858404

EC REP

**EU representative**  
MEDNET GmbH  
Borkstrasse 10 48163 Muenster, Germany  
Tel: +49 (251) 32266-0  
Fax: +49 (251) 32266-22



**Distributor**  
Ethicon Endo-Surgery Inc  
Cincinnati OH  
45242-2839 USA

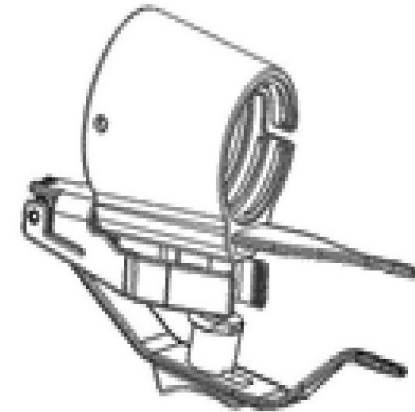
  Does not contain latex or PVC

STERILE R      Rx Only        D 150PLB02 Rev.D



ENDOPATH®  
**dextrus**

Finger-Mounted  
Locking Forceps



REF FMF02



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# Create and assign DIs

- Work with one (or more) FDA accredited issuing agencies – GS1, HIBCC, and ICCBBA/ISBT-128
- Assign Device Identifiers to all devices – including:
  - Kits
  - Complex systems
  - Combination products
  - Configurable devices



# Assign a New DI

A new DI is required whenever:

- A change to a device results in a new version or model
- Create a new device package (including changes to #)
- No relationship to premarket requirements



# Place UDI (DI+PI) on Device Label

- Different DI applied to the label (default location) AND (higher levels) device packages
- In plain text (HRI) AND encoded in AIDC technology
- No specific technology (technology neutral)
- If AIDC technology is not evident – requires that the label "disclose" the presence of AIDC technology.



# Direct Marking

- In addition to label requirements – Direct Marking (DM) – not necessarily Direct Part Marking (DPM) for:
  - device intended to be used more than once, and
  - **reprocessed** (clean, clean + disinfected, or clean + sterilized) before use
- Direct Part Marking (DPM) – for certain devices where necessary



# UDI applied to trays, sets, etc...

- Many different types of “kits”
- “Kit” exception is only about **not** marking the individual devices within the kit.
- Still need to be able to provide visibility/traceability
- May need to change business processes and/or way kits are created and distributed.



# UDI for Stand-Alone Software

Need to determine if SaS is regulated as device.

Means of displaying its UDI:

- through, for example, help, about, start-up screen
- If also packaged, needs labeled UDI too
- Version = lot
- Major vs minor revision (see IMDRF guidance)
- Major (new DI) – includes complex or significant changes affecting safety, intended use, performance or effectiveness.
- Minor (new PI) – generally bug fixes, usability enhancements (not safety), or security patches.



# UDI applied to a “1-in-1”

- Multiple packages at the unit of use (a 1-in-a-1) – not a higher level of packaging issue.
- UDI needs to be on the “label” to facilitate the identification of the device through “distribution and use.”
- Typically – outer pack is sufficient (assuming device is stored and “used” that way).
- But – need to look/document specific use cases.





# General Exceptions

- Class I Devices do NOT need to include PIs
- GMP-exempt Class I devices
- If UDI on kit/CP, components or CP constituent parts

and others...



# SUD *Packaging* Exception

UDI can go on SUD next higher level of packaging when:

The individual single-use devices (SUDs) are:

- distributed together in a single device package,
- intended to be stored in that package until used, and
- which are not intended for individual distribution.
  - Can *not* be used for implants (do you know if your device is an implant?)

-- And Unit of Use (UofU/"virtual") DI required in GUDID



# “Shipping Container” Exception

- Exception – UDI does not need to be on shipping container.
- Shipping container – means “a container used during shipment or transportation... and **whose contents may vary** from one shipment to another.”
- Shipping container ≠ “shipper”
- Higher levels of packaging requirement intended to end when no longer homogenous (e.g., pallet, tote).



# Direct Marking Exceptions

1. Direct marking would interfere with the safety or effectiveness of the device;
2. Direct marking is not technologically feasible;
3. The device is a reprocessed single-use device
4. The device has been previously marked

**Exception to be noted in design history file – do not need to submit exception request.**


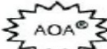







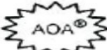





# Exception/Alternative Process

1. Identify the device(s) subject to exception/alternative
2. Identify the provisions subject to the request
3. If exception – explain why the requirements are ***not technologically feasible***.
4. If an alternative, describe the alternative and
  - a. why it would ***provide for more accurate, precise, or rapid device identification*** – or
  - b. how it ***would better ensure the safety or effectiveness of the device***
5. Estimate the number of affected labelers and devices



# UDI Application Example

 <b>21 MM</b>	<b>MOSAIC® 305 CINCH® II</b>	<table border="0"> <tr> <td><b>REF</b></td> <td>→ <b>305C221</b></td> </tr> <tr> <td><small>Reorder Number</small></td> <td></td> </tr> <tr> <td></td> <td>→ <b>21 MM</b></td> </tr> <tr> <td><small>Size</small></td> <td></td> </tr> <tr> <td></td> <td>→ <b>2016 - 07 - 12</b></td> </tr> <tr> <td><small>Use By</small></td> <td></td> </tr> <tr> <td><b>SN</b></td> <td>→ <b>21A11F4855</b></td> </tr> <tr> <td><small>Serial Number</small></td> <td></td> </tr> </table>	<b>REF</b>	→ <b>305C221</b>	<small>Reorder Number</small>			→ <b>21 MM</b>	<small>Size</small>			→ <b>2016 - 07 - 12</b>	<small>Use By</small>		<b>SN</b>	→ <b>21A11F4855</b>	<small>Serial Number</small>		<b>MOSAIC® 305 CINCH® II</b> Porcine Bioprosthesis Aortic Valve	  <b>Aortic</b>
<b>REF</b>	→ <b>305C221</b>																			
<small>Reorder Number</small>																				
	→ <b>21 MM</b>																			
<small>Size</small>																				
	→ <b>2016 - 07 - 12</b>																			
<small>Use By</small>																				
<b>SN</b>	→ <b>21A11F4855</b>																			
<small>Serial Number</small>																				
 (01)00643169001763(17)160712(21)21A11F4855		 (01)00643169001763(17)160712(21)21A11F4855																		
<b>STERILE LC</b> <small>Sterile LC: Device has been sterilized using Liquid Chemical Sterilants according to EN/ISO 14160.</small>		<b>PYROGEN</b> <small>Nonpyrogenic</small>	 <small>Do Not Restерilize</small>	<b>MOSAIC® 305 CINCH® II</b> Porcine Bioprosthesis Aortic Valve																
 <small>Do Not Reuse</small>	 : 1 <small>Quantity</small>	 <small>+5 °C / +41 °F to +25 °C / +77 °F</small> <small>Temperature Limitation</small>	  <b>Aortic</b>																	
<b>USA</b> Rx only <small>For US Audiences Only</small>	 <a href="http://www.medtronic.com/manuals">www.medtronic.com/manuals</a> <small>Consult Instructions for Use</small>																			
<b>Check temperature indicator prior to use</b>																				
 <b>Manufacturer:</b> Medtronic, Inc. 710 Medtronic Parkway Minneapolis, MN 55432 USA		<b>Manufactured at:</b> Santa Ana, CA USA © 2011 Medtronic 1211533002 Rev. 1B																		



# UDI Application Example

ENDOPATH®  
**dextrus**

Finger-Mounted  
Locking Forceps

REF FMF02      LOT 1Q34

 080100      QTY 4

  
(01) 2 081019001 002 4

  
(17)080100(10)1Q34





**Manufacturer**  
T.A.G. Medical Products  
Kibbutz Gaaton 25130 Israel  
Tel: 972-4-9858400, Fax: 972-4-9858404

EC REP

**EU representative**  
MEDNET GmbH  
Borkstrasse 10 48163 Muenster, Germany  
Tel: +49 (251) 32266-0  
Fax: +49 (251) 32266-22



**Distributor**  
Ethicon Endo-Surgery Inc  
Cincinnati OH  
45242-2839 USA

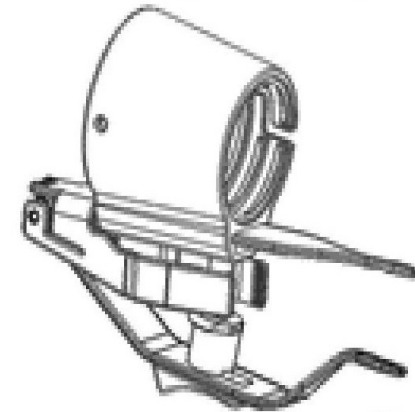
  Does not contain latex or PVC

STERILE R      Rx Only        D 150PLB02 Rev.D



ENDOPATH®  
**dextrus**

Finger-Mounted  
Locking Forceps




REF FMF02



**USDM**  
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# UDI Application Example



**Generis Tissue Bank**  
Global Street  
Any Town  
Worldwide  
Telephone: xxxxxxxx  
Fax: xxxxxxxx  
www.xxxxxx.org

Donated Human Tissue  
Human Allograft Tissue. Passes USP <71> Sterility Tests. Rx Only

DESCR: Demineralized Bone Strip  
DIMEN: 5 cm x 5 cm  
EXP: JAN 27, 2013  
Store at ambient temperature. Do not freeze.

Treated with gamma radiation. Tissue is recovered under aseptic conditions. Tissue is aseptically processed and passes USP <71> Sterility Tests. Trace amounts of processing agents may remain. See package insert for these as well as for contraindications, warnings and preparation for use.  
FOR SINGLE PATIENT USE ONLY

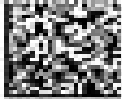
ISBT 128  
A999912123456 ☉ ☒  
Processor: A9997  
Product: T9017  
Product Supplementary: Z012  
Division: 102

ISBT 128 Area of Label

Donation Identification Number (Lot): A9997 13 123456 ☉ ☒

Bone, Filler, Strip  
Demineralized

Product: T7049  
Pack (Serial) Number: 25  
Expiration Date: 2014-01-08  
Store at room temperature.

 =/A9999XYZ100T7049  
=,000025=A99971312345600=>014008





# ISBT128

Device Identifier (Product Processor Identifier Code):  
A9997T9017Z012

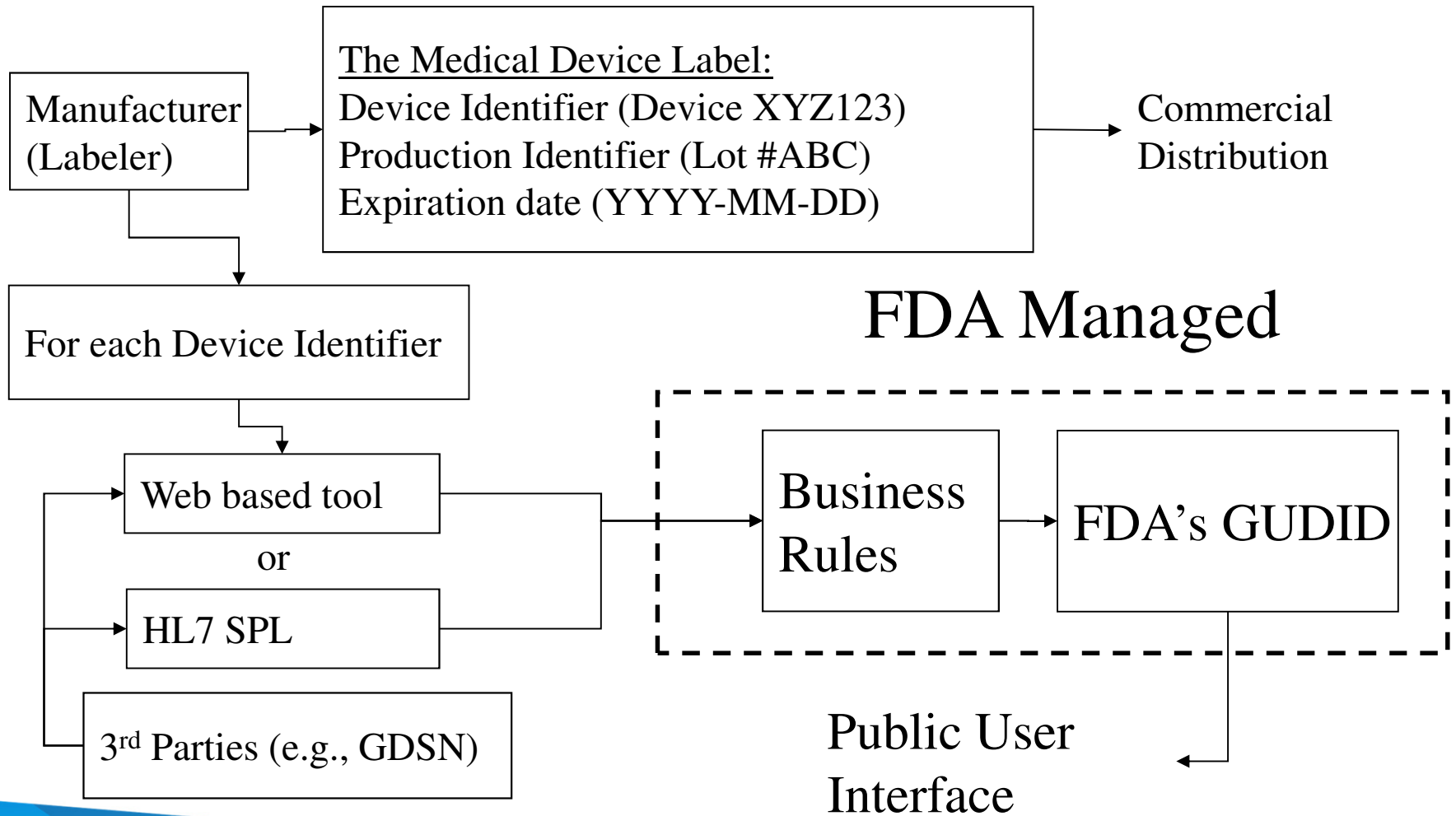
- A9997 is the processor identifier assigned by ICCBBA  $\equiv$  manufacturer identifier
- T9017Z012 is the product identifier  $\equiv$  catalogue number

Production Identifier: A999912123456102

- A999912123456 is the donation identification number  $\equiv$  Lot no.
- 102 is the division number  $\equiv$  serial number



# 3<sup>rd</sup> – Submit data to FDA's GUDID



## 3<sup>rd</sup> – Global UDI Database (1/2)

For each and every Device Identifier (DI) (*no PIs*):

- The labeled proprietary/trade/brand name
- The labeled version or model number
- Previous DI if a new version or model
- If direct marked, DI if different than label
- The size of the version or model
- The type of production identifiers on the label
- FDA premarket submission and listing number(s)
- Global Medical Device Nomenclature (GMDN) term
- FDA product code (procode)
- The number of individual devices in each package.



## 3<sup>rd</sup> – Global UDI Database (2/2)

- Commercial distribution status
- Higher levels of packaging (not separate record)
- Whether it is a kit; combination product; HCT/P

Whether the device is labeled:

- As sterile or sterilize before use (and how)
  - As containing natural rubber latex,
  - With MRI compatibility (safe, conditional, unsafe)
  - As Rx and/or OTC
- 
- Base package is the lowest level of packaging required to have a (full, required) UDI



# GUDID Data Elements

## IDENTIFICATION

Pri DI Issuing Agency

Primary DI #

Brand Name

Version / Model #

Catalog #

Device Description

Sec DI Issuing Agency

Secondary DI #

DM Exempt (Y/N)

DM DI Different (Y/N)

DM DI #

## LABELER

Labeler DUNS #

Labeler Name\*

Labeler Address\*

Contact Phone

Contact E-mail

## REGULATORY

Publish Date

Distribution End Date

Distribution Status\*

Premrkt Exempt (Y/N)

Premrkt Submission #

Supplement #

FDA Listing #

Product Code

Product Code Name\*

GMDN Code

GMDN Name\*

GMDN Definition\*

Rx (Y/N)

OTC (Y/N)

## PACKAGING

Device Count

Unit of Use DI #

Kit (Y/N)

Pkg DI #

Pkg Quantity

Pkg Contains DI #

Pkg Type

Pkg Discontinue Date

Pkg Status\*

## PRODUCTION

Lot / Batch Control (Y/N)

Serial # Control (Y/N)

Mfg Date Control (Y/N)

Expiration Control  
Date (Y/N)

## CHARACTERISTICS

Single Use (Y/N)

Combo Product (Y/N)

HTC/P (Y/N)

Contains Rubber (Y/N)

Made with Rubber (Y/N)

MRI Safety (Y/N)

MRI Safety Status

Size Type

Size Value

Size Unit

Size Text

Storage & Handling Type

S&H Low Value

S&H High Value

S&H Unit

Storage Conditions

Sterile Pkg (Y/N)

Sterile Req'd

Sterile Method

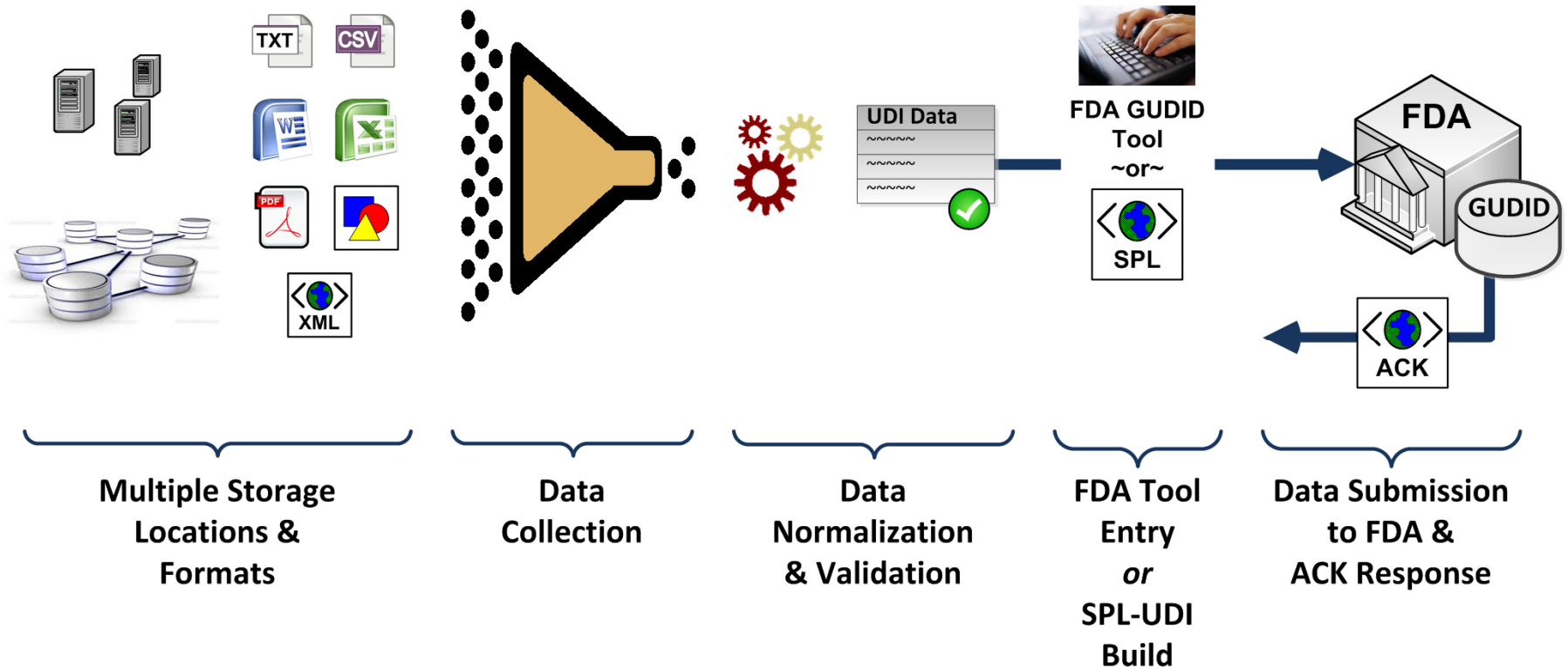
55 Submitted by Labeler  
(some can have multiple values)  
7 Populated by FDA GUDID System

\* = Populated by FDA GUDID System

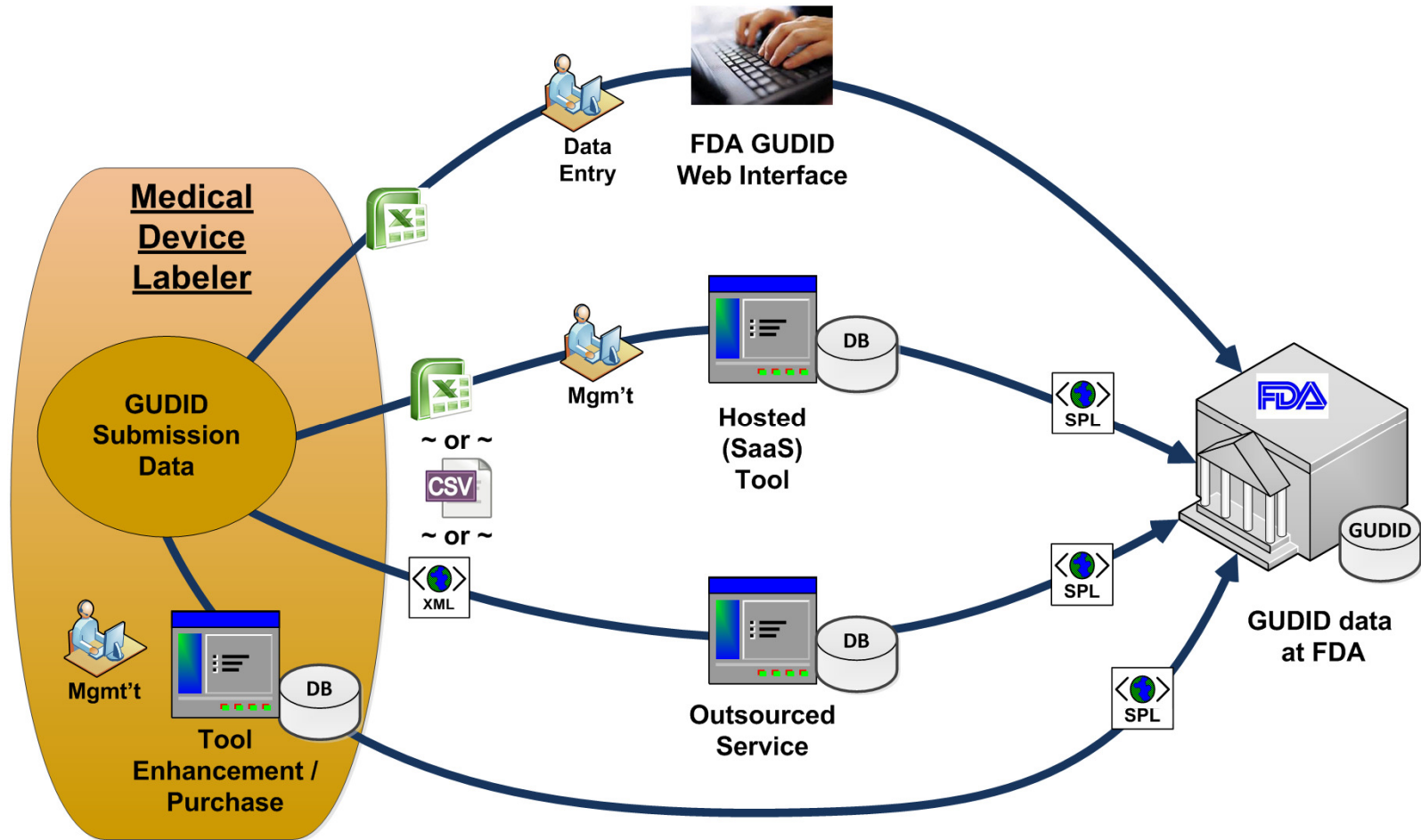


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# GUDID Data Collection and Submission Steps



# GUDID Data Submission Models



\* SaaS – Software as a Service



# Initial GUDID Implementation

- Database access initially limited to Class III and PHS Act Device Labelers
- Encourage Class III to submit as early as possible
- Online Helpdesk and Data Stewards available to receive feedback
- Input by initial submitters will be invaluable for future enhancements
- [www.fda.gov/udi](http://www.fda.gov/udi) will serve as the main portal for all GUDID information. Visit the website for GUDID information, checklists, and other helpful resources.





# GUDID Data Submission Plans

1. Evaluate your “data situation” (location, gaps, owners, formats, etc.)
2. Determine your best GUDID data submission method/tool
3. Collect, Normalize, and Validate source GUDID data
  - If necessary, capture data from Label (e.g., single use icon)
  - If desired, collect additional data fields for future UDI submissions to international Regulatory Authorities and/or your internal purposes
  - Merge partial records from multiple “data sources”
  - “Normalize” data to FDA GUDID specs (e.g., Business Rules, Controlled Vocabularies)
4. For Manual Entry: enter data via FDA GUDID Tool
5. For Automated Entry:
  - Create fully-valid SPL UDI submissions per FDA business rules
  - Submit SPL UDIs to FDA via ESG (WebTrader, AS2)
6. Submit changes/revisions and new device records



# GUDID Implementation Issues

- Data is most likely in disparate systems
- Some data NOT in electronic format
- Need to create, approve, and manage the changes
- Conduct data normalization and validation
- Develop business rules
- Understand the controlled vocabularies
- Identify restricted vs controlled data
- Address Part 11 compliance issues



# Search and Retrieval

*GUDID Search and Retrieval is temporarily disabled and will be enabled at a future date when the database is populated.*



# *Compliance Dates*

Implementation (compliance) timeframes – September 24:

- 2014: class III and devices licensed under PHS Act
- 2015: class II/I implants and life-supporting/sustaining
- 2016: rest of class II
- 2018: class I

For Direct Marking:

- Compliance dates are extended by 2 years
- except for FDASIA (year 2) devices – still at year 2.



# Exception to Compliance Dates

- FDA may grant a **1-year extension** of the compliance date for class III devices or a device licensed under the PHS Act – when it is in the best interest of the public health.
- Provides an exception for a **finished device** that is manufactured ***and labeled*** prior to the **compliance** date – exception expires 3 years after the compliance date [existing inventory].




# Conforming Amendments

Adds to each the requirement to use UDI:

- Part 803 – Medical Device Reporting
- Part 806 – Reports of Corrections And Removals
- Part 810 – Medical Device Recall Authority
- Part 814 – Premarket Approvals
- Part 820 – Quality System Regulation
- Part 821 – Medical Device Tracking Requirements
- Part 822 – Postmarket Surveillance



# How to Contact FDA

- UDI Website is key resource – [www.fda.gov/UDI](http://www.fda.gov/UDI)
- Contact us: click on UDI Help Desk link for Regulatory and GUDID Questions
- Receive Notifications from us: click on Unique Device Identification: Get e-mail updates 
- Look for Schedule of planned and Notification of unplanned downtimes
- FDA ESG questions (HL7 SPL submission)
  - Policy questions – [esgprep@fda.hhs.gov](mailto:esgprep@fda.hhs.gov)
  - Technical questions – [esgreg@gnsi.com](mailto:esgreg@gnsi.com)



# Other Issues to Consider

- Global landscape
- Private label – both for you and for others
- DUNS numbers (same product – multiple facilities)
- Packaging hierarchy
- MDM: locate, control, cleanse, transform, validate, load
- Accessories vs spare/service parts
- Classification vs premarket path
- Class II OTC
- Production controls
- Gain efficiency and reduce risks
- Postmarket surveillance





What do device manufacturers  
(labelers) need to do to prepare  
for UDI...



## **Device Manufactures Need To... Develop UDI Corporate Policy and Strategy**

1. Understand the UDI final rule and GUDID guidance
2. Develop corporate UDI policy and strategy
3. Establish enterprise-wide UDI program/plan
4. Apply to device portfolio and compliance timeline
5. Develop master data management plan
6. Establish/develop GUDID interface plan



## **Device Manufacturers Need To...**

### **Build and Execute UDI Programs and Systems**

1. Update/redesign labels and packaging (UDI and date)
2. Purchase/enhance/validate labeling & packaging equipment
3. Design, develop, implement and validate IT systems
4. Load GUDID and confirm capability of equipment, systems, and processes
5. Develop production SOPs and execute process validation
6. Incorporate UDI requirements into new devices and new versions of existing devices



# Ask where you are relative to...

## A. Analysis, Strategy and Planning

1. Determine FDA UDI requirements impact by device and organize products by:  
Class, Market, Production Location, CPO, Label and Packaging Components
2. Analyze gaps between FDA requirements and current labeling/packaging for each product.
3. Determine your FDA-accredited organization for assignment of UDIs and auto ID barcode
4. Analyze gaps between current PLM, connectivity to GUDID, labeling/packaging/inspection and supply chain systems and requirements for UDI.
5. Establish the Strategy and Plan (Activities, Schedule, Budgets, Responsibilities, Partners) to:
  - a) Remediate gaps in Labels and Packaging
  - b) Develop the interface to GUDID
  - c) Remediate PLM and Supply Chain Systems, labeling/packaging equipment and Processes
  - d) Establish validation and compliance strategy and plan

## B. Build and Execute

6. Update Product Label/Packaging design and materials – sequence by compliance date
7. Design, Develop, Implement and Validate IT system changes and interfaces
8. Purchase or enhance printing, labeling, packaging equipment and validate
9. Execute dry runs to update GUDID and confirm capability of equipment, systems, and processes
10. Develop production SOPs and execute process validation

## C. Commercialization

11. Manage the cutover to production for the first run of each product
12. Incorporate UDI requirements into new products and new versions of existing products
13. Registration of new products and new versions of existing products with the GUDID





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Simplify, Unify, Optimize  
Life Science Compliance for Regulated Systems

# Thank you!

Jay Crowley  
VP and UDI Practice Lead

[jcrowley@usdm.com](mailto:jcrowley@usdm.com)

Tel: +1-850-880-2591

Cell: +1-443-438-0608



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