



The Healthcare Supply Chain in Italy:

The role of DAFNE in the enhancing of medicine provision

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An European overview



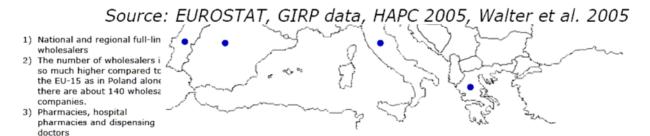
Dimensions of Pharmaceutical wholesaling, 2004



Players in the Pharmaceutical Sector in the EU-15

		21 6 1 2	
	Manufacturing Industry	Wholesale Industry	Pharmacies
Companies	3,597	426	113,919 ³⁾
Employees	505,432 ¹⁾	65,217	599,867 ³⁾
Sales (million €)	169,633 ²⁾	87,373	113,393 ³⁾

- 1) No data for Luxembourg available; Belgium, Greece and UK values for 2001
- 2) No data for Luxembourg available
- 3) Belgium, France, UK values for 2001

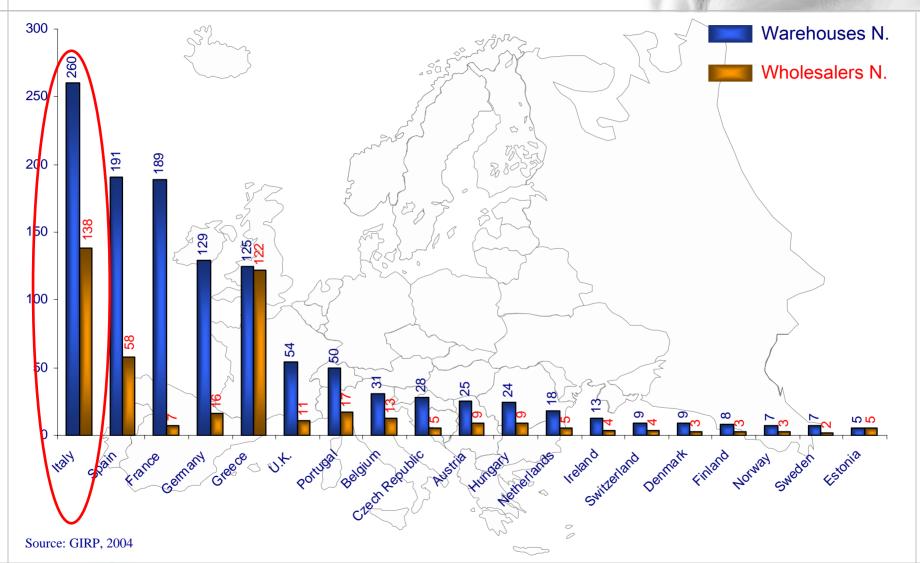


Source: EUROSTAT, GIRP data, IPF research





The EU wholesaling network





The Italian Pharma Supply Chain



> 300

Pre-Wholesalers and concessionaires

180

Wholesalers warehouses

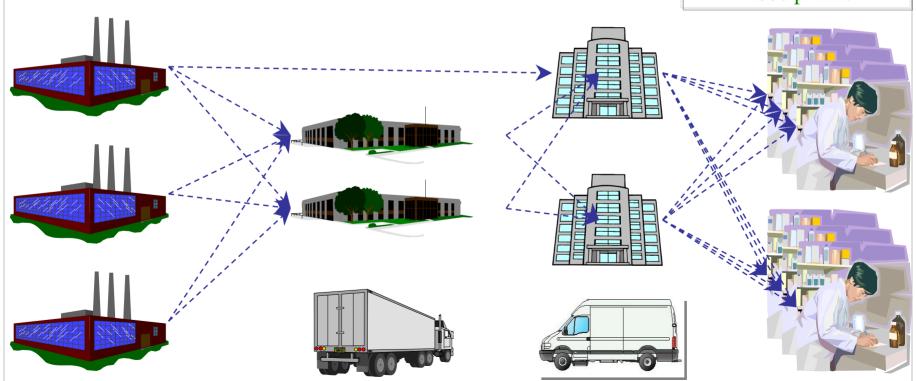
260

Pharmacies

16.700

ASL and **Hospitals**

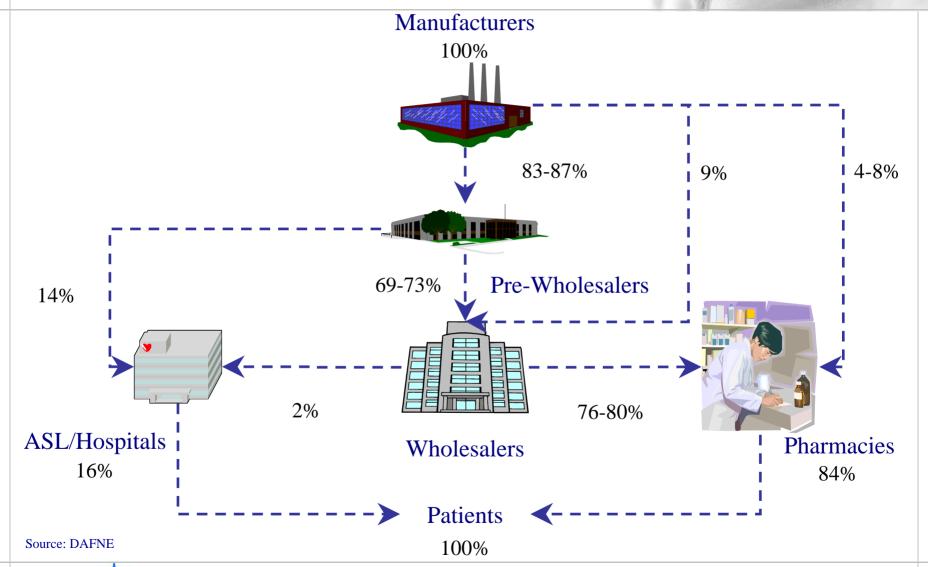
1.300 public 1.000 private







Rx flow in Italy





DAFNE Consortium



D istributione (Distribution)

A ziende (Companies)

F armaceutiche (Pharmaceutical)

N etwork

E DI

Founder Companies July -1991

BOEHRINGER ING. - BOEHRINGER MAN.- CIBA - FIDIA - GLAXO - ICI

Starting orders transmission - 1993

N° 11 Pharmaceutical Companies	•••••	19,13%	Market share
N° 29 Distribution Companies	• • • • • • • • • • • • • • • • • • • •	41,35%	Market share



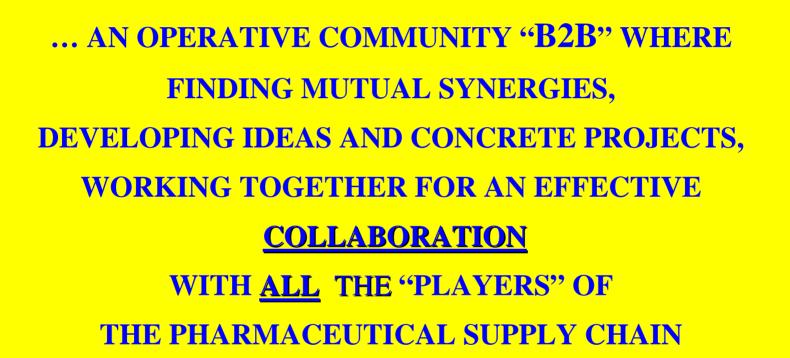
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It's a Consortium between Pharmaceutical Companies and Wholesalers, that aims to involve the pharmaceutical partners through the development of electronic connections with international standard (EDI) and Internet



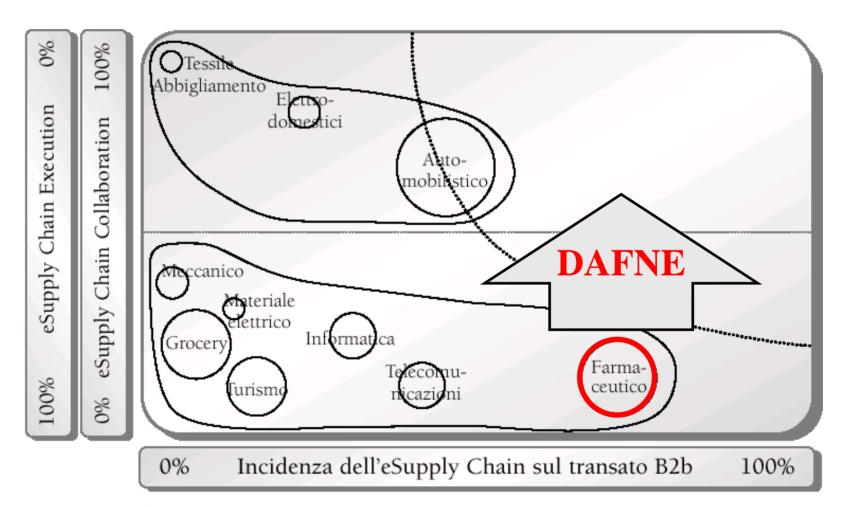
Mission: further development





Politecnico di Milano B2B Observatory, III Report 2004





N.B.: la superficie dei cerchi è proporzionale al valore dell'eCommerce B2b in area Supply Chain





Governance

MEMBERS ASSEMBLY

President: Dr R. Caloni

Vice President: Dr S. Novaresi

BOARD OF DIRECTORS

(6 PH. Manufactures + 6 Wholesalers)

- •Technical Committee
 - •Logistics Team
- •Administrative Team

PROJECTS TEAMWORKS

Logistics:

- Order
- Order Confirmation
- Order Tracking
- Collaborative Logistics

"EASY DAFNE"

ELETRONIC INVOICE

HOSPITAL ORDERS







DAFNE Consortium (end '05)

Market Share



Market Share Manufactures 95% (56% + 39%) Wholesalers 99% (67% + 32%)

38 Pharmaceutical Companies

- Abbott
- ABC Farmaceutici
- Allergan
- Amgen
- Angelini
- Astra Zeneca
- Baxter
- Baver
- Beiersdorf
- Biofotura Pharma
- Boehringer Ingel.
- Boots Healt C.
- Bracco
- Bristol M.S.
- Chiesi
- Co.Di.Fi
- Cosmetique Active
- Eli Lilly
- Fidia

- Glavosmithkline
- Inneov
- Lab. Boiron
- Novartis
- Plada
- Pfizer
- Pierre Fabre
- Promefarm
- Recordati
- Roche
- Rottapharm
- Sandoz
- Sanofi-Aventis
- Schering
- Schering Plough
- Skill in F.
- Sigma Tau
- Simesa
- Teva Pharma

30 Wholesalers

- Alleanza Salute It.
- Al-Pharma
- Antica Farm, Mod.
- C.E.F.
- Chifar
- Co.Fa.Ro.
- Comifar Group
- Co.Si.Far
- Cotifa
- Farmacentro
- Difar
- Farcopa
- Farmaca Cannone
- Farmauno
- Farvima

- Galenitalia
- Galeno
- Grossfarma
- Guacci
- Jorio
- Lemarfarma
- Nord Est Farma
- Nuova Safarm
- Riccohono
- Sofarmamorra
- Unico
- Unifarm
- Unifarma
- Unione Far, Friuli
- V.I.M.

DAFNE's USERS

16 Deposits

Pharma Logistics - Chiapparoli - Fiege Goth - Dimaf - Pieffe Ferlito - Profarco -

Jacopetti - Neologistica - Sirdeco- Phardis

Sitra Nord - Novasorel - Cabassi & Giurati - Profarma - Columbus

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Dr. Stefano Novaresi

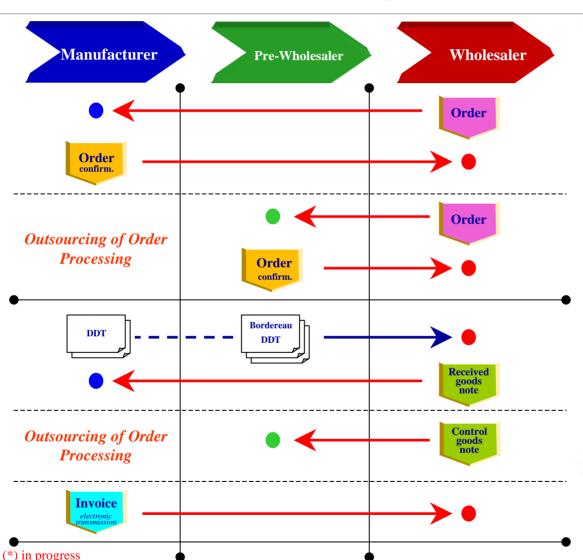
120

Wholesalers

Extranet







Order: information regarding the order dispatched to Manufacturers/Pre-Wholesalers

Order confirmation: after control regarding credit, solvency and products availability, possible response to Wholesaler: envied; received; suspended; refused; elaborated and delivered completely or partially on lines rather than on amounts

Delivery note: information regarding batch number, expiry date, number of boxes, pallet, etc.

Summary note (bordereau): includes all delivery notes from the same Deposit

*Received goods note: information on delivery time and quality of transport (e.g. Controlled Temperature)

*Control goods note: information about the right number of units and items, conditions of products, packing, etc.

Electronic invoice: electronic transmission of the invoice and standard format DAFNE printable document.

(Electronic invoice in progress)





DAFNE information channels



standard documents and vice versa EDI **EDI Documents** Wholesaler Manufacturer **Extranet** Service provider Easy Easy Internet

The information exchange according to international standards has been realized throughout a technological infrastructure that uses the post office boxes technique: documents sent are enveloped leaving only the sender and the receiver addresses visible. A service provider capture the messages from the mail boxes and deliver them



Documents



A new partner: the HOSPITAL

The development of electronic connections is creating efficiency and partnership opportunities also with ASL and Hospitals









































TEVA PHARMACEUTICAL INDUSTRIES LTD.

65% of the hospital market share



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Involvement of the Professional Associations



Pharmaceutical Companies members of Project "Dafne Hospitals" have involved:

*	FARMINDUSTRIA	Association of Pharmaceutical Manufactures
4	SIFO	Association of hospital chemists
4	FARE	Association of hospital treasurers
*	FIASO	Association of hospital general managers

The goal is TO ACT IN AGREEMENT





Hospital Project: Target 2006



> 100 ASL/AO Connected

- > 25 Pharmaceutical Companies Involved Documents:
 - → Order
 - Order Confirmation
 - **→** Electronic Invoice
 - → Tracking

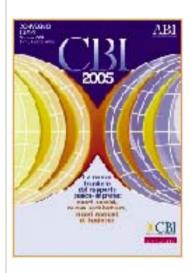




DAFNE public events



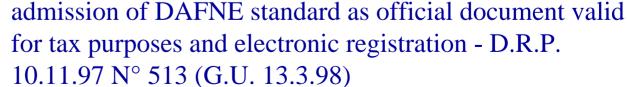




THE NEW FRONTIERES IN THE RELATIONSHIP BETWEEN BANK AND FIRM, organized by CBI Rome, October 13th 2005.

The collaboration in the Pharma Supply Chain and the DAFNE experience in the de-materialization of orders and invoices

DAFNE electronic invoice teamwork is running to the

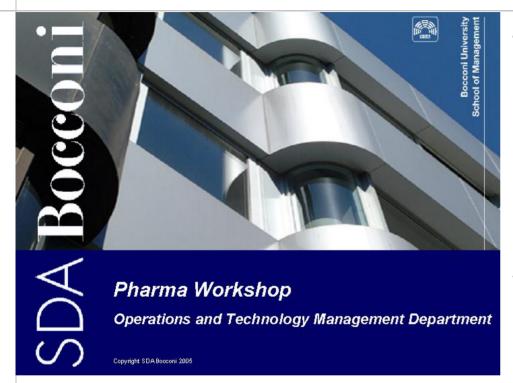








Workshop DAFNE, SDA Bocconi











- ▶ THE NEW SCENARIOUS IN THE PHARMACEUTICAL SUPPLY CHAIN, Milan, November 30th 2004. At the event organised jointly with SDA Bocconi took part also AIFA, EAN International European Healthcare Initiative, Auto –ID Center, Farmindustria, Assoram, ADF, Federfarma Servizi
- → THE NEW SCENARIOUS IN THE PHARMACEUTICAL SUPPLY CHAIN, Milan, December 1st 2005. At the event organised jointly with SDA Bocconi took part also CERGAS, IMD Business School, GS1 Europe: European Healthcare Initiative, Assoram, ADF, Federfarma Servizi





Forum DAFNE, Politecnico di Milano





- → EPROCUREMENT, ESUPPLYCHAIN: TACTIC OR STRATEGIC CHOICE? Milan, June 23rd 2005. Event organised by Politecnico di Milano
- ▶ RFId BETWEEN PRESENT AND FUTURE, Milan, <u>April</u> 14th 2005. Event organised by Politecnico di Milano
- → EPROCUREMENT, ESUPPLYCHAIN IN THE ITALIAN PHARMA INDUSTRY. Milan, <u>September</u> 29th 2005. Event organised jointly with Politecnico di Milano

POLITECNICO DI MILANO

Giovedì 29 settembre 2005 - Aula Rogers - Via Ampere, 2 - Ore 9.00



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THESIA ...





DAFNE Collaborative Logistics

Flows and channels standardization Physical item identification





DAFNE Collaborative Logistics



CONVEGNO INTERNAZIONALE DEL CONSORZIO DAFNE



Pharma Supply Chain

Le proposte del Consorzio Dafne per una logistica collaborativa nella filiera del Farmaco

Roma Hotel Parco dei Principi, 19 Marzo 2004 PHARMA SUPPLY CHAIN, DAFNE proposals for a Collaborative Logistics, Rome

March 19th 2004

at the initiative took part also Politecnico di Milano, SDA Bocconi, EAN International European Healthcare Initiative, GIRP, Farmindustria, Assoram, ADF, Federfarma Servizi













ADF
Associazione Distributori Farmaceutici







EAN International (now GS1)

Basic assumption: the first step towards any improvement of products and information flows is to enable a fast and accurate <u>Automatic Data Capture</u>

Information

It is necessary to define the **data requirements** along the supply chain (such as: product identification, batch number, expiry date), including any need for individual item identification

Having done that, the **best technology** can be selected to carry/symbolize that data

Product

Stuttgart, December 2003: EAN International (European Healthcare Pharmaceutical Initiative) created the **European Pharmaceutical Supply Chain Working Group**, a cross-industry supply chain team

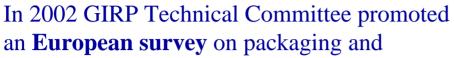


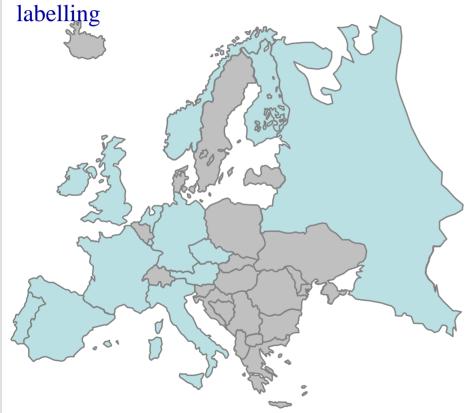






www.girp.org





Information rank: the 10 fastest moving products of

 → AstraZeneca, Aventis, Bayer, Boehringer Ingelheim, GSK, Janssen Cilag, Lilly, Merck S.D, Novartis, Pfizer, Pharmacia, Roche, Sanofi Synthelabo, Wyeth

Label headings

→ Product Name, Description, Dosing,
 Pieces/box, Manufacturer, Manufacturer
 Internal Code, Batch Number,
 Production date, Expiry Date, Packaging
 Number, Product Code, Others

Package

- patient package
- case
- pallet



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GIRP: Technical committee survey output

Wholesalers perspective

Patient package

- no harmonisation in the information reported
- no standard in the technology used to label or print the package
- no Automatic Data Capture possible in the identification of goods (i.e. information are not bar-coded)



- very wide variability of the information reported
- very wide range of technologies used to label or print the case package (laser/ink printing on the box, labelling - O.C.R., barcoding, ...)
- no Automatic Data Capture possible in the identification of goods (i.e. when barcode is used, there is no standard)

Pallet labelling

→ often pallet is not considered a delivery unit, consequently is not identified (the object of transport is groupage of cases)









DAFNE Collaborative Logistics Flows and channels standardization



Collaborative Logistics aims to

→ <u>Harmonize</u> information exchanged between Manufacturers and Pre-Wholesalers.

→ Define the common standard!

★Simplify the relation Many2One and One2Many typical of the Pre-Wholesaling logistics knot.

→ Simplify the network!

- ◆Synchronize reliable information available in real time for all the players of the supply chain.
 - **→**Better stock management!

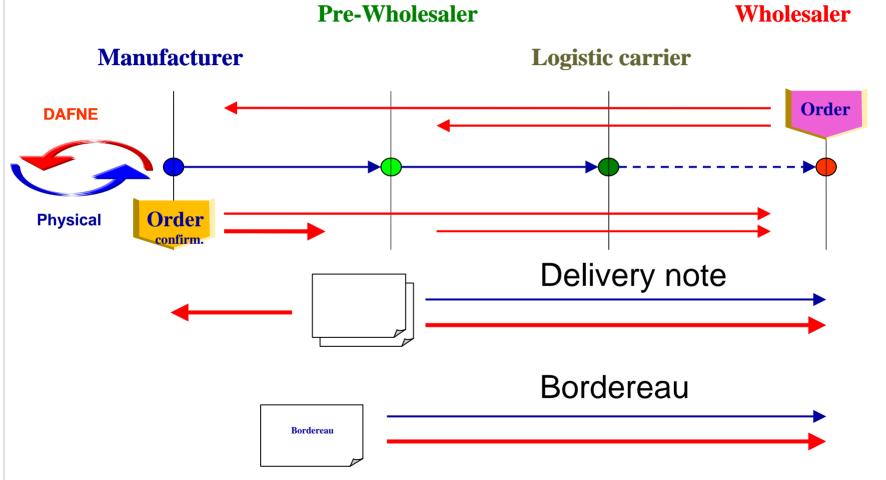




DAFNE Collaborative Logistics Flows and channels standardization



<u>ELECTRONIC & PAPER DOCUMENTS</u>: standardization of format and information i.e. Order confirmation-delivery note-bordereau-waybill





DAFNE Collaborative Logistics Physical item identification



ORANGEJUICE

mation

PHYSICAL IDENTIFICATION

Main targets

- Keep the actual information supporting both Pre-Wholesalers
 - and Logistic Carrier processes
- *Sitstainativity; considering fire the column column all the players involved
- → Encode all the basic useful information for all the Supply Chain

Pallet labelling (mixed / standard)

- * Standarde formatiandheoritent for an eas mitmage mentty for standard pallet
- ◆ Information barcoding for <u>Automatic Data Capture</u> and IT processing



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DAFNE Collaborative Logistics "Micro" supply chain pilots (jan 2006)



Manufacturer

Pre-Wholesaler

Wholesaler

- **→** GSK
- **→** Lilly
- Boeheringer
- → Astra Zeneca
- **→** Novartis

→ Dimaf

- **→** Lilly (own warehouse)
- → Pharma Logistics
- → Pharma Logistics
- → Pieffe

→ Comifar (MI)

- **→** Unifarm (TN)
- → Unione F.V.G.(UD)
- → Farcopa (PV)
- **→** A.S.I. (RM)

This step by step approach helps to understand the practical impacts and to develop a cost/benefit model for the following step of diffusion.

DAFNE approach is considering also a plug and play "KIT" able to emulate the information flows and the labels and paper documents print



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Conclusions

- → Low Investments through the mantainment of in house solutions
- → Easy, safe & secure, flexible technological solutions services
- Transmission costs minimization

COSTS

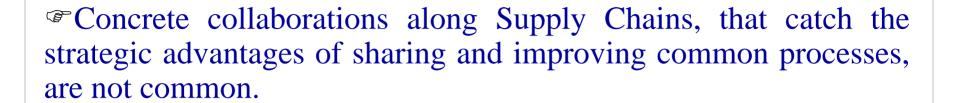
- → Order tracking
- Quality improvement by errors reduction
- Global service level evidence
- Service Level improvement
- → Real time information exchange
- Sensible economic savings

BENEFITS





Conclusions



PAFNE Consortium has a particular value in this landscape: in spite technologies hold a facilitating role, a real informative integration can't be measured only with executive data transmissions

Should be intended as opportunity for a managerial growth, with benefits for all its players and for the final Customer, in the specific of pharmaceutical supply chain with important social and ethics commitment







Thank You for your attention! stefano.novaresi@comifar.it