

The Global Language of Business

Panel II: The basics of global data standards and data sharing for traceability

Addis Ababa, Ethiopia

9 May 2018

Panelists





Pete Alvarez Sr. Director, Identification & data Strategy, Healthcare GS1 Global Office Craig Alan Repec, Senior Manager, Supply Chain Visibility, EPCIS & RFID GS1 Global Office

Ulf Suerig Head Global Business Processes, Abbot Dirk Van den Wouwer, Serialisation and Endto-end traceability leader EMEA Johnson & Johnson





Master Data

Addis Ababa, Ethiopia

Pete Alvarez

Senior Director, Identification and Data Strategy, Healthcare

9 May 2018



GS1



Every company has a database filled with master data about the products they make, sell, or buy

But when one company changes any bit of information in their database or adds a new item, another database becomes outdated!





What happened to master data over the years





- Systems have evolved in silos over the last 40+ years
- The link between "process" and data was broken, and remains so in many cases
- Master data is *found* throughout the enterprise, structured & unstructured
- Lack of understanding of the intended purpose of the data (i.e. procurement, logistics, pharmacy, regulation)
- Data quality starts at the source and needs to be maintained throughout the information supply chain!



The Challenge – for manufacturers



Where do we start???

How do we define success???



What are customers looking for???

What data do I have and what do I need to start collecting???



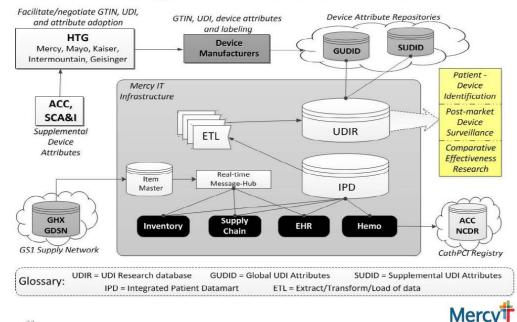
The challenge – for hospitals



How hospitals get data:

- Printed catalog
- Price quote
- PDF data
- Excel tables
- Text data
- Link to website

UDI Demonstration Project High Level Architecture





The challenge – for regulators



- U.S. Department of Defence* discovered that :
 - product catalogues had problems matching the correct manufacturer name for 30% of the medical devices and 20-25% lack the product brand name
 - the part number '8630' in the product catalogue of a leading GPO was linked to 9 different numbers from different distributors
- "Different manufacturers use different standards in different ways if they use anything at all. Distributors apply their own. Hospitals apply their own. And we just sort of cascade into this series of events which means that we can't find devices."

Jay Crowley, US FDA, FDA UDI Public Workshop, Feb. 2009

• In the US from 2005 through 2009, firms initiated 3,510 medical device recalls, an average of just over 700 per year.

Regulators need to ensure highest levels of market surveillance, to efficiently manage adverse event reports and to quickly recall products, not only in their country but also across borders





Supplier = data source

Needs single point-of-entry

 One database to load new item data and update data on existing items

Needs security

 Authorisation access by supply chain partners

Standards-based

- Standard identification keys
- Predefined (set of) product attributes

Hospital & Regulators = data recipient

Need single point-of-truth

- One source for up-to-date, accurate data
- Continuous synchronisation

Standards-based

- Standard identification keys
- Consistently formatted information
- Complete information

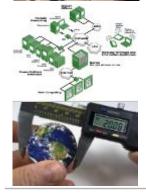


Master Data Management (MDM)









Data Governance

Roles and Responsibilities

Enterprise wide Data Management

Data Quality

The quality of the data is reflection on the quality of the product



Information lifecycle: Data chain of custody



1. Create, Import or Receive

- Collect, Create, Receive & Capture

2. Enrich/Validate

- Data Quality

3. Activate

- Push to users

4. Audit/Evaluate

- Routine Monitoring

5. Update/Maintain

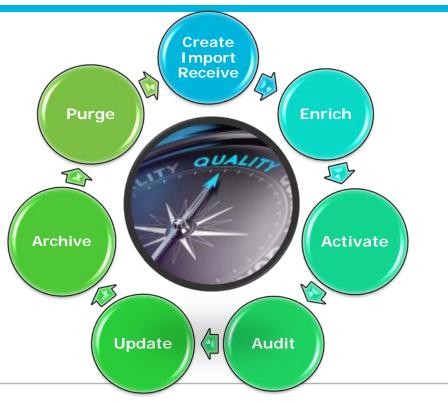
- Maintain, Protect & Preserve

6. Inactivate/Archive

- Remove from active use

7. Purge

- Delete from system



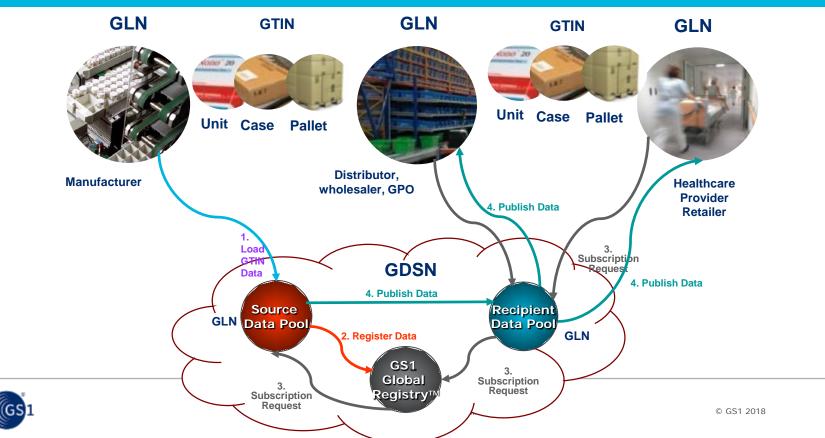


Manufacturers	Distributors
The quality of the data is a direct reflection on the	Critical link between the manufacturer and the customer
quality of the productTake steps to improve the quality of data at the source	 Establish MDM & Governance processes, including executive sponsorship, roles and responsibilities
•Establish MDM & Governance processes, executive sponsorship, including roles and responsibilities	 Integrate and maintain integrity of master data provided by the data source across all internal systems
 Enterprise-wide information life-cycle process for all master data 	 Develop an enterprise-wide information life-cycle process for all product master data
•Establish Data Quality measures and KPIs to ensure "data is fit for the intended purpose"	 Establish Data Quality measures and KPIs to ensure "data is fit for the intended purpose"
Solution & Service Providers	Data Recipients
Solution & Service ProvidersPartners involved in improving data quality	Data sources need to understand the intended purpose
	Data sources need to understand the intended purpose of the data, hospitals and regulators •Hospitals need transact with GS1 Keys and integrate
Partners involved in improving data quality •Establish MDM & Governance processes, including	Data sources need to understand the intended purpose of the data, hospitals and regulators
 Partners involved in improving data quality Establish MDM & Governance processes, including executive sponsorship, roles and responsibilities Maintain integrity of master data provided by the data source across all internal systems and to customer Support the use of GS1 Keys, standards and Data 	Data sources need to understand the intended purpose of the data, hospitals and regulatorsHospitals need transact with GS1 Keys and integrate data into internal systems
 Partners involved in improving data quality Establish MDM & Governance processes, including executive sponsorship, roles and responsibilities Maintain integrity of master data provided by the data source across all internal systems and to customer 	 Data sources need to understand the intended purpose of the data, hospitals and regulators Hospitals need transact with GS1 Keys and integrate data into internal systems Establish MDM & Governance processes Ensure internal systems are capable of supporting GS1

The GDSN in action



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Sharing master data









Event-Based Visibility with EPCIS

Addis Ababa, Ethiopia

Craig Alan Repec

Senior Manager, Supply Chain Visibility, EPCIS & RFID

9 May 2018



GS1



- GS1 Keys identify the "what" & "where" of visibility events
- Works ideally with GS1 DataMatrix
- Helps share visibility data across & between enterprises
- Enabler for traceability solutions & services

Serialisation & event-based visibility will fundamentally change supply chain precision... EPCIS will support this!





17

EPCIS enables supply chain visibility

Tracking

Where are the products we shipped?

Tracing

Where did this batch of products come from?

• Chain of Custody (CoC) / Chain of Ownership (CoO) Which parties had custody or ownership of these products?

Inventory Management

How many units are in stock? When does my available inventory expire?

• Recall

Find all Product Y shipped from facility X on 9 May 2018...





The 4 data dimensions of an EPCIS event

- What objects are the subject of event? Individual objects (SGTIN) or groupings (GTIN + Lot/bai
- When did this event take place? Date, time, time zone



- Where did this occur and where are the objects thereafter? GLN of physical location
- Why did this event take place? Business step, Disposition, Source/Destination info e.g. Commissioning, Packing, Shipping, Receiving, Dispensing . . .



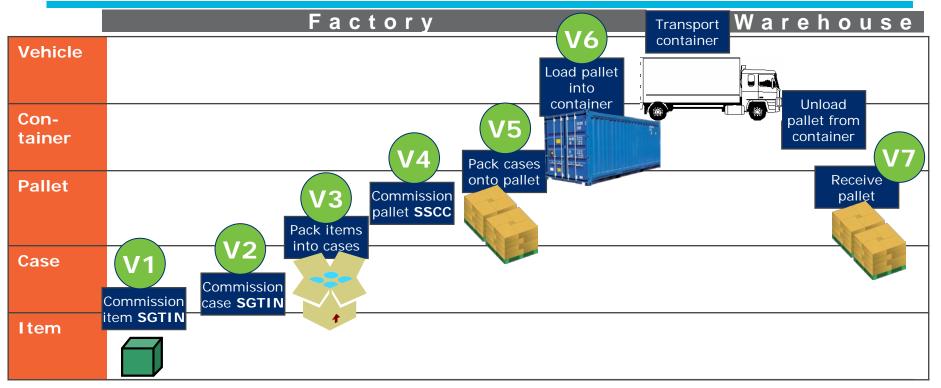
Designing a visibility system using EPCIS Implementation Guideline <u>http://www.gs1.org/docs/epc/EPCIS_Guideline.pdf</u>

- 1. Collect visibility goals and requirements
- 2. Document business process flows
- 3. Break each process flow into series of discrete steps



Process Flow Example Designing a Visibility System using EPCIS







Designing a visibility system using EPCIS Implementation Guideline <u>http://www.gs1.org/docs/epc/EPCIS_Guideline.pdf</u>

- 1. Collect visibility goals and requirements
- 2. Document business process flows
- 3. Break each process flow into series of discrete steps
- 4. Decide which business steps require visibility events
- 5. Model completion of each step as a visibility event
- 6. Decide which data to include in the visibility event
- 7. Determine vocabularies to populate each data field
- 8. Document visibility events in a visibility data matrix

What info does the business application need?



Visibility Data Matrix Designing a Visibility System using EPCIS



		Event V1	Event V3	Event V5	Event V6
		Commission items	Pack items into case	Pack cases onto pallet	Ship pallet
What	GS1 Identifiers	GTIN & Serial (SGTIN) of item	SGTINs of items & case	SSCC of Pallet, SGTINs of cases	SSCC of pallet
When	Timestamp	9 May 2018, 12:35 EAT	9 May 2018, 13:04 EAT	10 May 2018, 10:24 EAT	10 May 2018, 11:37 EAT
Where	Location	Packaging line 47	A-frame 21	Plant 1 palletiser	DC 1 dock door
Why	Business Step	Commissioning	Packing	Packing	Shipping



EPCIS Aggregation Event Parent-Child logistical hierarchy





Aggregation of items into a case

Aggregation of cases onto a pallet





Disaggregation of items from a case

Disaggregation of cases from a pallet

Pharma Traceability Experiences & Learnings

- Serialisation...
 - is highly complex, much more than adding line equipment
 - impacts many internal and external stakeholders
 - requires extensive planning and testing
- Collaboration with regulators and trading partners is critical
- Standards-based solutions and clean master data are essential for interoperability
- Shared learnings allow for continuous improvement





ULF SUERIG, ABBOTT ESTABLISHED PHARMACEUTICALS GLOBAL SUPPLY CHAIN

The Basics of Global Standards and Data Sharing for Traceability

GETTING PEOPLE BACK TO DOING THINGS THEY LOVE

utrition

ledical devices

Medicines

TACKLING CHALLENGING HEALTH NEEDS AROUND THE WORLD

65

OF SALES OUTSIDE THE U.S.

Demand for healthcare rising in growing economies

People living longer

Innovation in personalized medicine

Prevalence of chronic conditions

People taking a more active role in healthcare decisions to live their fullest lives

58%

OF SALES IN DEVELOPED MARKETS 42%

OF SALES IN EMERGING MARKETS

27 Proprietary and confidential — do not distribute

Emerging Markets

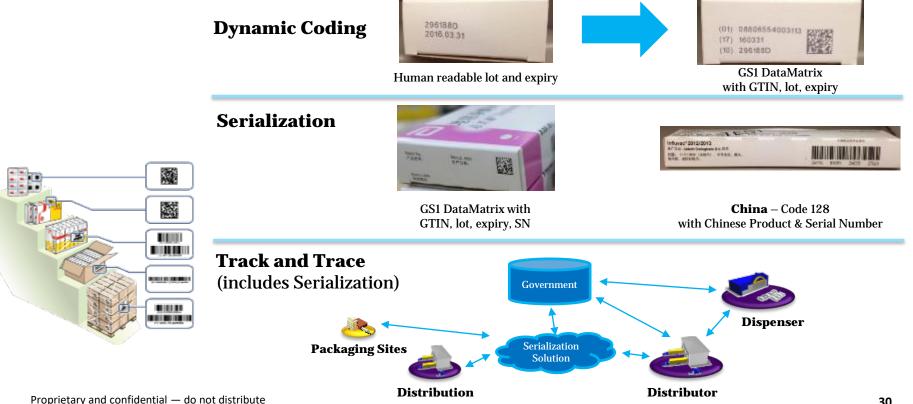
Abbott is the only global company whose pharma business is 100% focused on emerging markets.

What does

Serialization & Traceability

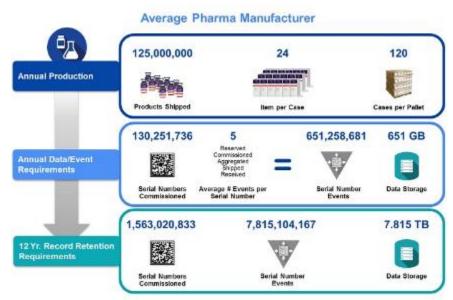
implementation mean to us?

New regulations are changing the information, symbols and data sharing requirements at the saleable unit



Serialization & Traceability is equal to Complexity and Big Data

- The implementation of Serialization and Traceability will transform the supply of medicines
- The complexity will increase and therefore it is wise to invest in the design of the regulation
 - What are the objectives?
 - What kind of stakeholders are effected by the implementation?
 - What are the benefits of using global standards?
 - What are realistic timelines to implement Identification, Data Capture and Sharing Data?



Example: Turkey

Model:	Full Track and Trace
	extended to the drugs reimbursement to the patient –
	In- and out-bounds are reported
Implementation:	Phased - by requirements
	Prescription drugs
	- Serialization in 2009
	- Aggregation and Reporting in 2012
Success:	Efficient serialization model
	Designed for stopping fraud to reimbursement. The savings granted ROI
	shortly. The Turkish government is using this system for other purposes,
	recalls and tax verification-controls
Challenges:	Gap in Master Data between national repository and industry's data:
	Returns in the first weeks and missing specifications about quality of
	the barcode led to errors at dispense

Example: China

Model:	Full Track and Trace	
	System controlled by the Authorities	
	In- and out-bounds are reported	
Implementation:	Phased - by requirements	
	- National production in 2011	
	- EDL imports in 2012	Brazil
	- Remaining products in 2014	China eCode
Challenges:	Coding is not based on GS1 standards	Snudi Arabia Gre company 12345 67800 12346 67800
	Underestimation of complexity and impact on operations	程信室表,106056001111 网站查询,awarapatraam
	Linear barcode with Serial numbers generated by a central	system
	Central system is not owned and governed by the Regulator	rs
	Additional cost occurring for the manufacturers and distrib	outors
Outlook:	Launching a GS1 pilot in 2018	

Example: Pakistan

Model:Full Track and TraceImplementation:Phased - by requirements

Challenges:

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States and States

- Dynamic Coding in 2017

- Coding is not compliant with GS1 standards
 - Master data and prices are to be included in the 2D or in the human readable text

- Serialization, Aggregation and Reporting in 2019

Short implementation timelines

Serialization of primary packaging is new to the industry on large scale basis

New, cost efficient solutions are to be developed for this

Challenges for the implementation of different coding systems

Equipment is not able to print all codes

Longer lead times and efforts (verification and testing) driving up the cost

Additional information are difficult to print

Size limitation to read a 2D code are existing as well as the number per lines printable by one print head

Upstream complications for external manufacturers

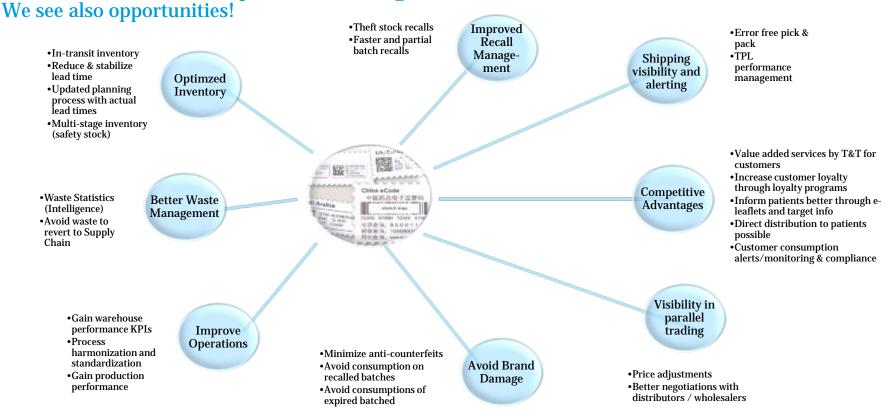
Same efforts for internal manufacturing needs to be implemented where sourcing is externalized

Centralized distribution of serial numbers

The more we have non-standardized codes and centrally maintained serial numbers the higher the risk is for failures or data breaches



Serialization beyond Compliance –



Global Standards are a Key Success Factor for Serialization and Traceability







Johnson Johnson SUPPLY CHAIN

Global Standards and Data Sharing Implementing traceability using a global company perspective

Dirk Van den Wouwer EMEA Serialization & Traceability Leader Johnson & Johnson Supply Chain

Regional GS1 Healthcare Conference, Addis Ababa, Ethiopia May 2018

Johnson & Johnson

- Global science & technology company focused solely on healthcare
- More than 275 operating companies in 60 Countries
- Selling products in more than 175 Countries
- Approximately 130,000 employees worldwide



ישמת על צעיברים. כל אאני עוזאין חייב לתעור באינות לומולי, עריה לאשתי בארץ וחינרין להחיזיה את הנוליוני בחוצה לעחור על חוצים סביים מינהו לפיאן החבונאו להליפו ראו באק

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Johnson & Johnson Portfolio

Consumer

Baby Care • Body Care • Facial Skin Care • Sun Care • Feminine Personal Care • Allergy Care • Compromised Skin Care • Cough and Cold Care • Digestive Health • Oral Care • Pain Care



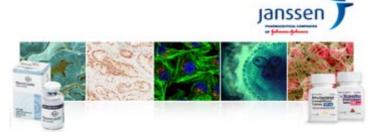
Medical Devices

Wound Closure & Surgical Devices • Minimally Invasive Surgery • Joint Replacement • Sterilization • Eye Health • Diabetes Care

Pharmaceuticals

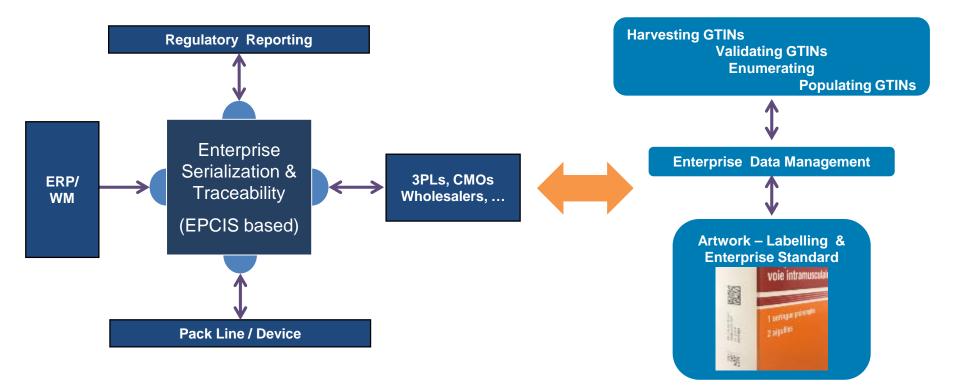
Oncology • Infectious Diseases & Vaccines • Immunology • Cardiovascular & Metabolism • Neuroscience & Pain • Pulmonary Hypertension





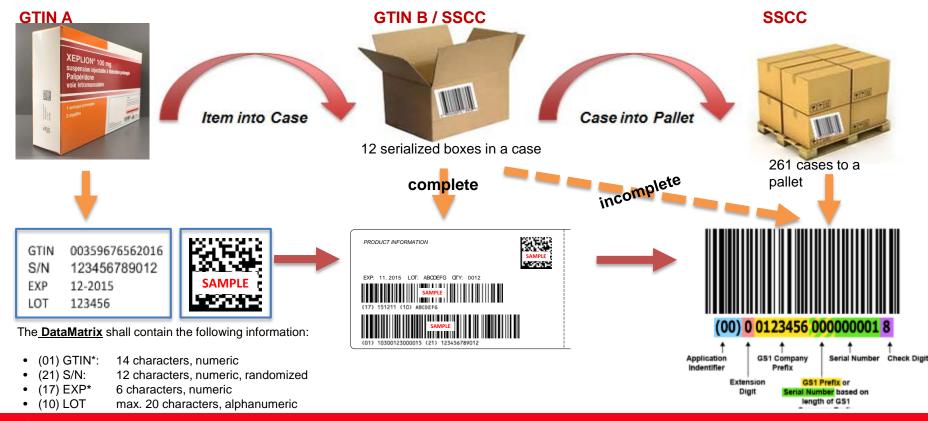
Traceability Entails an Integrated Systems & Processes Approach

Enabled by GS1 Global Standards (GTIN, GLN, SSCC, EPCIS,...)



Using GS1 Standards to Uniquely Identify and Trace Products

Each product in the supply chain is assigned a globally unique identification number



Different Patterns in Regulations Create a Patchwork

Result - extra complexity, development costs, implementation time and risk



Turning EC FMD Regulation into European Industry Standard

6 digits (YYMMDD)

EFPIA recommendation for coding of pharmaceutical products in Europe

DataMatrix – Coding proposal derived from GS1 standards

Manufacturer Product Code (GTIN or NTIN): 14 digits

Unique Serial Number (randomized):

Expiry Date:

Batch Number:

+ Minimum requirements on guality of randomisation



EEA License Plate Example:

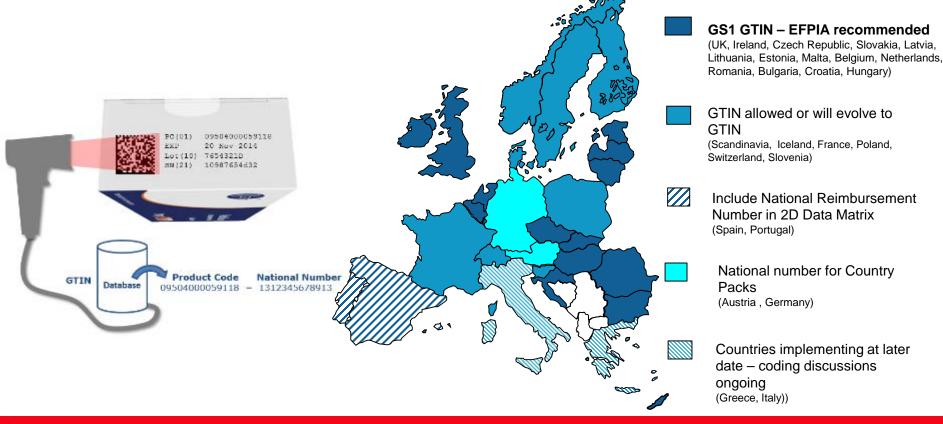
PC: 012345667891283 123456789012 SN: EXP: 12-2018 LOT 123456



(01) 012345667891283 (21) 123456789012 (17) 122018 (10) 123456

Harmonizing Unique Identifier in European Economic Area

Trending to GS1/EFPIA recommendation



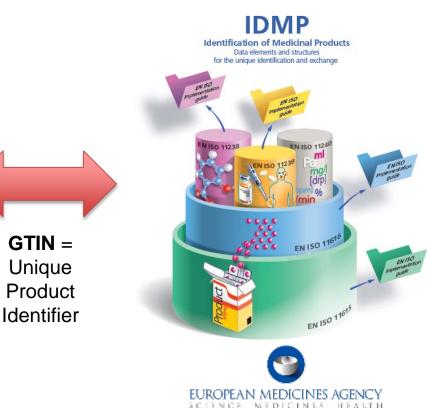
Standards for Improved IT Systems Communication

ave

Opportunity connecting European verification system to SPOR (IDMP)

Product Master Data	1N	Product per Market Data
Product code		Member state ISO ID
Coding scheme		National code
Name		Article 57 code/PCID
Common name		MAH ID
Pharmaceutical form		MAH Name
Strength		MAH Address
Pack type		Serialisation Flag
Pack size (Dose Count) Product Code Status Product Code Version		List of Wholesalers with ID, name and address who have a written contract with the MAH above
1N		MAITADOVE
Batch Data	1N	Pack Data
Batch number		Serial Number
Expiry date		Serial Number Status
Manufacturer ID		
Manufacturer Name		
Manufacturer Address		
Batch Number Status		
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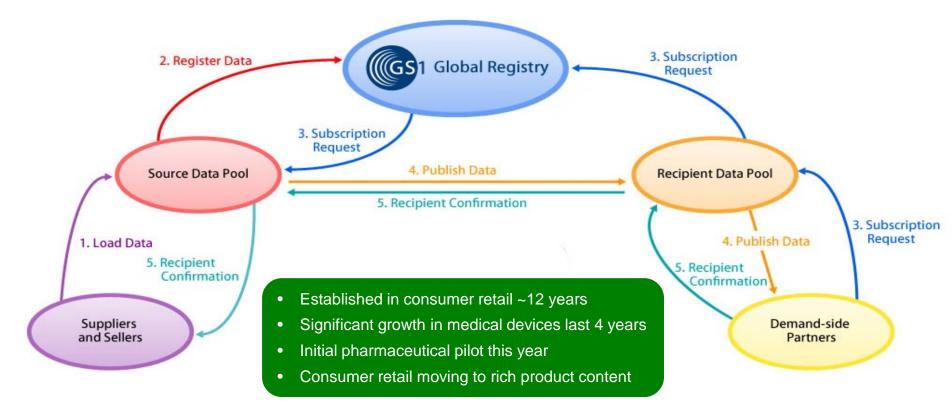
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GTIN = Unique Product

Global Data Synchronization Network (GDSN)

Improving OTC and supply chain efficiencies by sharing our product content with our customers



GDSN - A Strength in Global Content Strategy

Collaboration between J&J and customers critical for getting data aligned & improving accuracy

- Treat product data as a highly-valued digital asset as we treat our products
- Publish and maintain accurate product data for customers across the globe via GDSN
- Leverage standardized language of GS1
- Ensure conversion of physical data to electronic data
- Grow best practices across regions and segments
- Enabler of end-to-end connected visibility



Extend Learnings to Medical Devices and Pharmaceuticals

Involvement of stakeholders is the critical success factor

Supporting Medical Devices

- Several thousand GTINs
- Now in 25 countries Significant growth in last few years

Preparing for Pharmaceuticals

- Working with GS1 Global and new Use Cases
- Current analysis to prepare Pharmaceutical data
- Pilots initiated in US and EU

Lessons Learned

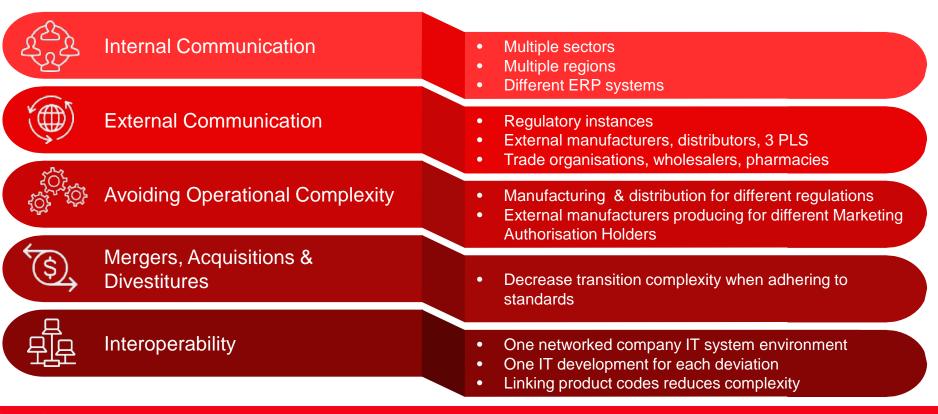
- Collaboration with each hospital necessary
- Accurate data is imperative
- Continue to improve quality
- Understand business needs
- Start small and share learnings in quick cycles





Importance of Standards

The world is a global village, let's speak the same language



7 Billion Reasons to Care



GS1 Global Standards Will Benefit Patients and Consumers Everywhere

Discussion





Pete Alvarez Sr. Director, Identification & data Strategy, Healthcare GS1 Global Office Craig Alan Repec, Senior Manager, Supply Chain Visibility, EPCIS & RFID GS1 Global Office

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Additional information





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www.gs1.org/healthcare



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